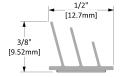
Self-Adhesive Gasket Installation Instructions



100 FT

200 FT



NOTE: Adhesive seals have a limited shelf life. Product should be installed as soon as possible.

PREPARATION:

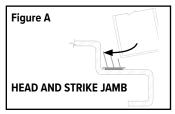
Frame must be clean, dry and free of dust, oil, grease, etc. Clean with alcohol wipe or suitable cleaner that does not leave residue. Paint must be dry/cured. High gloss finishes may require scuffing with Scotchbrite pad to facilitate proper adhesion. Note: some frame manufacturers apply light wax to hollow metal frames. Remove wax with appropriate wax remover. Frame must be above 10°C or 50°F.

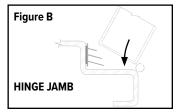
INSTALLATION:

- 1. Measure and pre-cut gasket to suit head and jamb lengths. Do not apply in one continuous piece.
- 2. Remove protective backing 12-24" at a time, and apply gasket according to illustrations.

LATCH SIDE JAMB AND HEAD: apply to frame, per Figure A. HINGE SIDE JAMB: Apply to strike, per Figure B.

3. Repositioning is not recommended, but if required should be done immediately: gently remove gasket, reposition and apply pressure along the full length of the gasket. Full adhesive strength will develop over 24-48 hours.





W-63 SILICONE

Silicone Self-Adhesive Gasket Smoke, light and sound control Unaffected by fungus and mildew

Temperature range: -110°F to +400°F (-80°C to +204°C)

Provides little resistance to door closing devices

Shelf life: 6 months at room temperature

Intertek/Warnock Hersey CERTIFIED to following standards:

ASTM-E152, Methods of Fire Tests of Door Assemblies

- CAN/ULC-S104, Standard Method for Fire Tests of Door Assemblies
- CSFM-43.7, Methods of Fire Tests of Door Assemblies
- NFPA-252, Standard Methods of Fire Tests of Door Assemblies
- UBC-7-2-94, Uniform Building Code
- UL-10(b), Fire Tests of Door Assemblies

Suitable for use on metal doors and frames for 3 hour locations; for 90 minutes in mineral core wood and plastic lam faced fire doors applications with 90 minute wood veneered steel frames.



KN CROWDER MFG. INC. LISTED GASKETING SYSTEM WEATHER STRIP / THRESHOLD / AUTO DOOR BOTTOM / ASTRAGAL CERTIFIED TO: CAN/ULC S104 NFPA525 UL10B

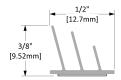
Refer to Intertek's directory of Buildine Products for detailed information.



Self-Adhesive Gasket Installation Instructions



100 FT 200 FT



NOTE: Adhesive seals have a limited shelf life. Product should be installed as soon as possible.

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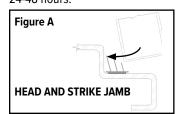
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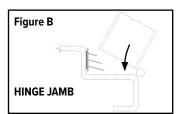
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K.N. Crowder Mfg. Inc. Burlington, ON

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