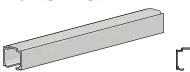
C-400 Installation Instructions

KNC

- Top mount hanger with 1/2 in [12.7 mm] adjustment range
- Precision ground ball bearings
 with nylon wheels

Parts' List



C-400 Top Mount Track x length (1) Length = 2 x door width, example: 36 in [914 mm] door = 72 in [1829 mm] track



#10 x 1-1/4" Pan Head Screw (8) [FT4]



Top mount track

.

.

Cycle tested up to 150,000 times

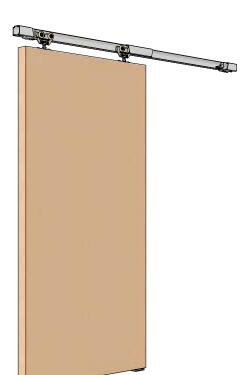
For up to 125 lbs. [57 kg] doors

Optional snap-on fascia (C-519)

C-400 Hanger Body (2) c/w wheels and stud

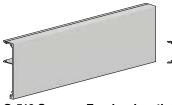






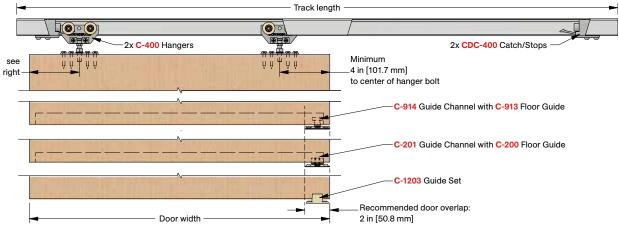
Complete C-400-W kit illustrated. Cut-outs in track to expose components.

Optional Add-on Products



C-519 Snap-on Fascia x length (1) Length = same as track length, example: 72 in [1829 mm] track = 72 in [1829 mm] fascia

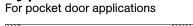
Elevation View

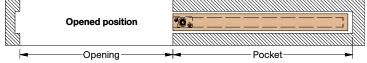


Product Details and Dimensions

Optional C-519 Snap-on Fascia illustrated as solid black profile 1 11/32 in 2 3/4 in 2 3/4 in 1 11/32 in [70.1 mm] [70.1 mm] [33.9 mm] [33.9 mm] 1 1/2 in -1 1/2 in [38.1 mm] [38.1 mm] 3 1/2 in 3 1/2 in [88.8 mm] [88.8 mm] 3/4 in 3/4 in [19.1 mm] [19.1 mm] Adjustment range: Adjustment range: 1 3/4 in 1 3/8 in 1/2 in [12.7 mm] 1/2 in [12.7 mm] [44.5 mm] [34.9 mm] Min - max: Min - max: 1 1/4 - 1 3/4 in 1 1/4 - 1 3/4 in door door 1/4 in 7/16 in [31.8 - 44.5 mm] [31.8 - 44.5 mm] thickness thickness [6.1 mm] [10.9 mm] 1 in 1 in Guide clearance 1 3/4 in [25.4 mm] Guide clearance 1 3/8 in [25.4 mm] min - max: Â [44.5 mm] min - max: [34.9 mm] 5/16 - 5/8 in 5/16 - 5/8 in door door -25-[7.9 - 15.9 mm] [7.9 - 15.9 mm] thickness thickness 29/32 in 29/32 in [23.0 mm] [23.0 mm] C-400-W P 15/16 in 23.8 mm] C-914 Guide Channel x length (1) #8 x 3/4" Pan #10 x 1-1/2" Length = door width, example: Flathead Screws (2) Head Screws (4) 36 in [914 mm] door = 36 in [914 mm] [FT2] [FT7] C-913 1 1/8 in 2 in guide channel less set-backs if desired [28.6 mm] [50.8 mm] Floor Guide (1) 5/8 in 5/8 in Guide clearance Guide clearance 1 3/4 in 1 3/8 in [15.9 mm] min - max: [15.9 mm] min - max: [44.5 mm] [34.9 mm] 5/16 - 5/8 in 5/16 - 5/8 in door door [7.9 - 15.9 mm] [79 - 159 mm] 尼为 叱当 thickness thickness 3/4 in 3/4 in [19.1 mm] [19.1 mm] C-400-B 3/4 in C-201 Guide Channel x length (1) 9.1 mm #8 x 3/4" Pan Head Screws (6) Length = door width, example: [FT2] C-200 36 in [914 mm] door = 36 in [914 mm] 5/8 in 2 in guide channel less set-backs if desired [15.9 mm] [50.8 mm] Floor Guide (1) 1 3/4 in Guide clearance 1 3/8 in Guide clearance 1 3/4 in 1 3/8 in min - max: [34.9 mm] min - max: [44.5 mm] [44.5 mm] [34.9 mm] 5/16 - 5/8 in 5/16 - 5/8 in door door door door [7.9 - 15.9 mm] [7.9 - 15.9 mm] thickness thickness thickness thickness ۲ C-400 3/4 in [19.1 mm] #8 x 3/4" Pan Head Screws (4) 1/2 in u∠ in 1 [12.7 mm] € 1 3/4 in [44.5 mm] C-1203 Guide Set (1) [FT2]

Typical installation location for floor guides





Recommended strike depth:	 Recommended minimum overlap in pocket: 2 in [50.8 mm]
Closed position	
Opening	Pocket

Installation Steps

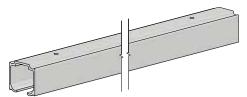
Step #1:

Determine door size, header height, track position and bottom clearance based on the kit code ordered by using dimensions shown in detail views on previous page.

Step #2:

Note: If access to the ends of track is not available, step #3 must be completed before step #2.

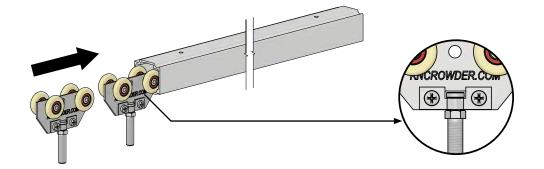
Cut C-400 aluminum track to size if required, typically 2 x the door width. Locate and pre-drill Ø3/16 in [4.8 mm] holes through center of track. Secure track to structural support/header with #8 x 3/4" Pan Head Screws [FT2], quantity of 10 are supplied.



Note: Solid support is required and spacing is recommended to be between 12-16 in [300-400 mm] on center. Consult structural engineer to ensure adequate support and fastening.

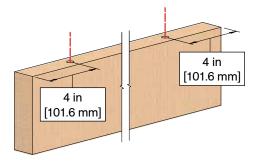
Step #3:

Slide two (2) C-400 Hanger Bodies with wheels into track as shown right. Note: Ensure "kncrowder.com" text on hanger bodies both face same side as shown.



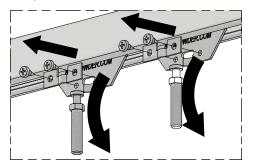
Step #4:

Locate center of clearance hole/top plate on top of door and drill a \emptyset 1/2 in [12.7 mm] clearance hole at least 2 in [50.8 mm] deep as shown.



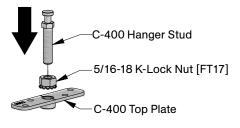
Step #5A:

Using Phillips screwdriver, remove clip screws on C-400 Hanger Bodies, previously installed in track, to remove C-400 Hanger Stud as shown.



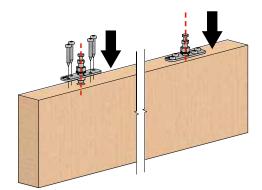
Step #5B:

Assemble C-400 Top Plate assemblies as shown, 2 assemblies required.



Step #6:

Place assemblies from **step #5** on top edge of door with hanger bolt placed into clearance hole. Mark screw hole locations and pre-drill \emptyset 1/8 in [3.2 mm] holes at least 1 1/2 in [38.1 mm] deep. Secure with (4 per hanger) #10 x 1-1/4" Pan Head Screws [FT4].



Note: If door has sufficient overlap, guide channel can be recessed into door without cutting a full-length slot in door. If guide channel will be fully recessed, it is recommended to have at least 1/2 in [12.7 mm] door material at each end of door before start of guide channel slot.

For C-400 Steps #7 and 8:

Steps #7 and 8: No guide channel prep or installation required.

For C-400-W

Step #7:

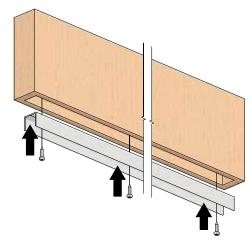
Prepare C-914 Guide Channel Slot in bottom of door:

1 in [25.4 mm] wide in center of door, 29/32 in [23 mm] deep and set back 1/2 in [12.7 mm] from both edges of door. It is recommended to make slot as accurate as possible for secure fit and neat appearance.



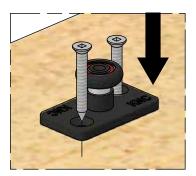
Step #8:

Cut C-914 aluminum guide channel to correct length as required. Drill holes in C-914 Guide Channel and pre-drill holes in door. Locate C-914 Guide Channel in slot and secure channel into place with (4) $\#8 \times 3/4$ " Pan Head Screws [FT2].



For C-400-W

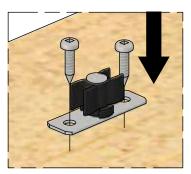
Position C-913 Guide per typical installation location details and secure to floor with (2) #10 x 1-1/2" Flathead Screws [FT7].

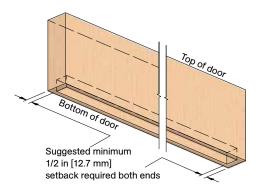


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For C-400-B Step #9:

Position C-200 Guide per typical installation location details and secure to floor with (2) #8 x 3/4" Pan Head Screws [FT2].





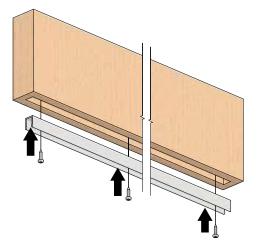
For C-400-B Step #7:

Prepare C-201 Guide Channel Slot in bottom of door:

5/8 in [15.9 mm] wide in center of door, 3/4 in [19.1 mm] deep and set back 1/2 in [12.7 mm] from both edges of door. It is recommended to make slot as accurate as possible for secure fit and neat appearance. 3/4 in [19.0 mm] deep 5/8 in [15.9 mm] wide

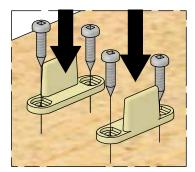
Step #8:

Cut C-201 aluminum guide channel to correct length as required. Drill holes in C-201 Guide Channel and pre-drill holes in door. Locate C-201 Guide Channel in slot and secure channel into place with (4) $\#8 \times 3/4$ " Pan Head Screws [FT2].



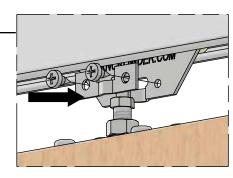
For C-400 Step #9:

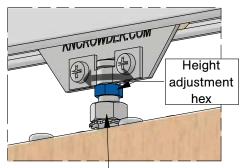
Position C-1203 Nylon Guide Set per typical installation location details and secure to floor with (4) #8 x 3/4" Pan Head Screws [FT2].



Step #10:

Raise door, position over guide and under C-400 Hanger Bodies in track. Lift door up and engage hanger bolt on door with slot on C-400 Hanger Bodies. Loosely secure with clips and screws previously removed in step #5A. Adjust door height and plumb by using height adjustment hex on hanger bolt with 3/8 in wrench. Lock final height adjustment by tightening screws on clip to secure bolt and with 5/16-18 K-Lock Nuts [FT17] using 1/2 in wrench.

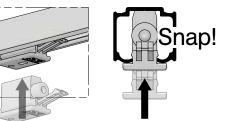




Locking nut

Step #11:

After door has been installed, snap CDC-400 Catch/Stops into each end of track with bumpers facing towards center of track. Once snapped into track, CDC-400 Catch/Stops should be free to slide within track.



Step #12:

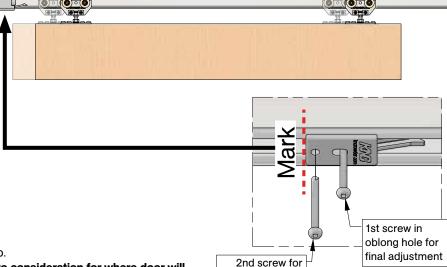
Position door approximately 5-10 in [127-254 mm] away from final position at one end, shown right with left side. Push loose CDC-400 Catch/Stop against hanger and engage it with hanger. Bumper should be against hanger body.

Step #13:

With CDC-400 Catch/Stop loose, slide door to final/desired position of door. Note: Ensure that strike and trim thickness are taken into consideration for final/desired position of door.

Step #14:

Once final position is achieved, mark outside edge of CDC-400 Catch/Stop as shown below, disengage CDC-400 Catch/Stop from hanger and slide door back. Position CDC-400 Catch/Stop at mark and secure with one (1) #10 x 2-1/4" Self-Drilling Screw [FT6] in oblong hole. Recheck door position and adjust CDC-400 Catch/Stop if necessary before securing in second hole with #10 x 2-1/4" Self-Drilling Screw [FT6]. Note: Remove any drill fillings from inside of track as this will affect operation of sliding door system.



final securement

Step #15:

Repeat steps #12 - 14 for opposite CDC-400 Catch/Stop. Note: Ensure that strike and trim thickness are taken into consideration for where door will be in final position.

Optional C-519 Fascia Installation

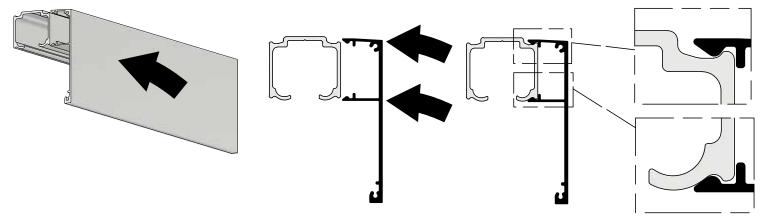
Step #F1:

Cut C-519 Fascia to correct length as required. Typically, fascia is same length as track previously installed.

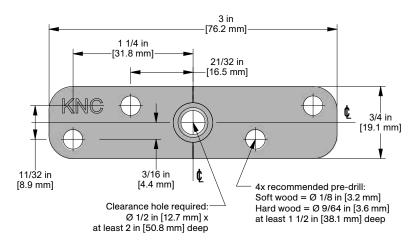
Step #F2:

Lift fascia up to track and snap on as shown.

Note: If fascia is loose and a tighter fit is desired, use a rubber mallet on inside leg of fascia to reduce gap at +/-24 in [610 mm] intervals.



Top Plate Template



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