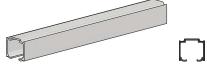
C-400

Installation Instructions

- Top mount hanger with 1/2 in [12.7 mm] adjustment range
- Precision ground ball bearings with nylon wheels
- Cycle tested up to 150,000 times
- Top mount track
- For up to 125 lbs. [57 kg] doors
- Optional snap-on fascia (C-519)

Parts List



C-400 Top Mount Track x length (1)

Length = 2 x door width, example: 36 in [914 mm] door = 72 in [1829 mm] track



#10 x 1-1/4" Pan Head Screws (8) [FT4]



C-400 Hanger Bodies (2)

c/w wheels and stud



5/16-18 K-Lock Nuts (2) [FT17]

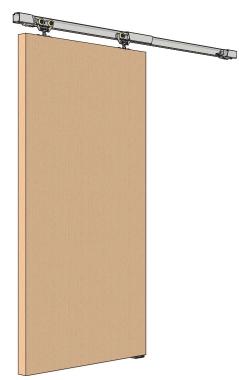


CDC-400 Catch/Stops (2)



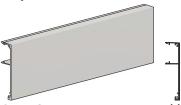


#8 x 3/4" Pan Head Screws (10) [FT2]



Complete C-400-W kit illustrated. Cut-outs in track to expose components.

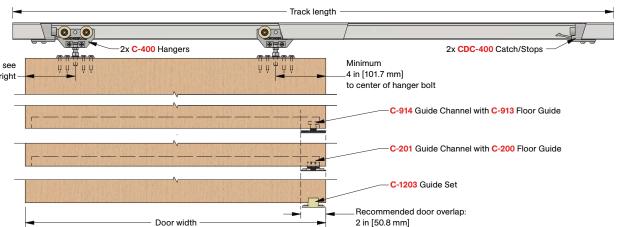
Optional Add-on Products



C-519 Snap-on Fascia x length (1)

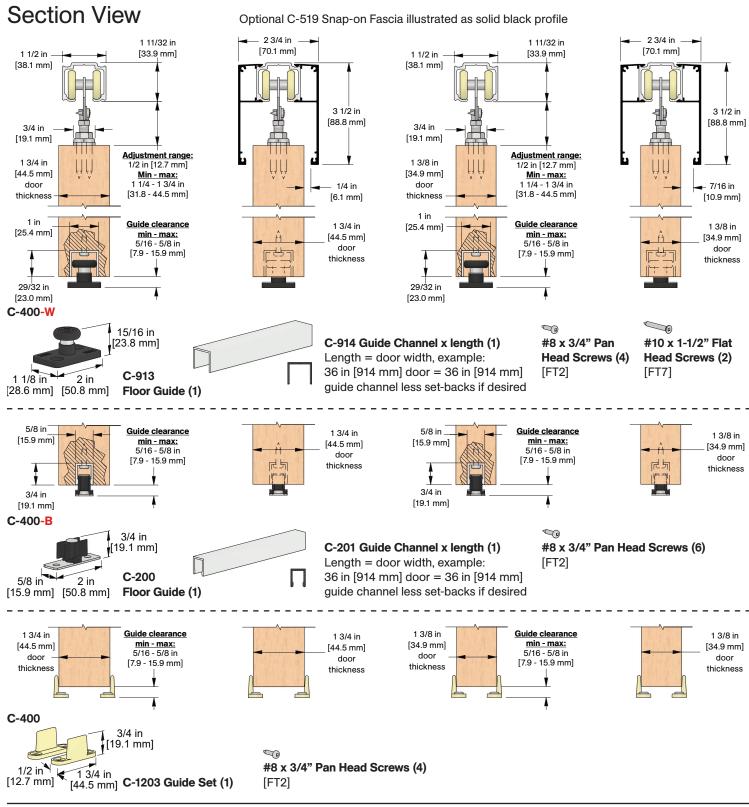
Length = same as track length, example: 72 in [1829 mm] track = 72 in [1829 mm] fascia

Elevation View

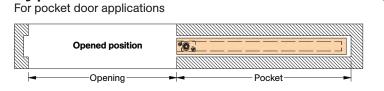


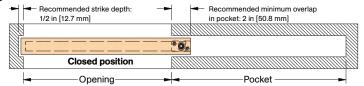
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Product Details and Dimensions



Typical installation location for floor guides





Installation Steps

Step #1:

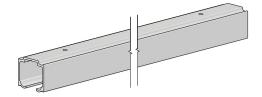
Determine door size, header height, track position, and bottom clearance based on kit code ordered by using dimensions shown in detail views on previous page.

Step #2:

Note: If access to ends of track is not available, step #3 must be completed before step #2. Cut C-400 aluminum track to size if required, typically 2 x door width. Drill Ø3/16 in [4.7 mm] clearance holes through center of track at appropriate intervals. Secure track to structural support/header with #8 x 3/4" Pan Head Screws [FT2], quantity of ten (10) are supplied.

Note: Solid support is required and spacing is recommended to be between

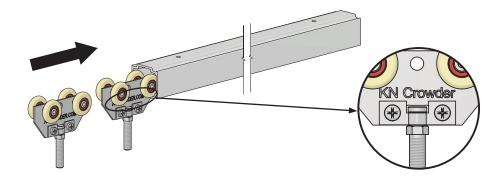
Note: Solid support is required and spacing is recommended to be between 12–16 in [300–400 mm] on center. Consult structural engineer to ensure adequate support and fastening.



Step #3:

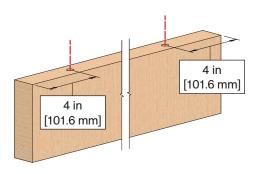
Slide two (2) C-400 Hanger Bodies with wheels into track.

Note: Ensure "kncrowder.com" text on hanger bodies both face same side.



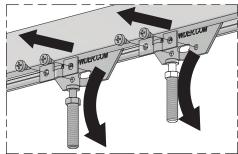
Step #4:

Locate center of clearance hole/top plate on top of door and drill a \emptyset 1/2 in [12.7 mm] clearance hole at least 2 in [50.8 mm] deep.



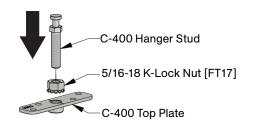
Step #5A:

Using Phillips screwdriver, remove clip screws on C-400 Hanger Bodies, previously installed in track, to remove C-400 Hanger Stud.



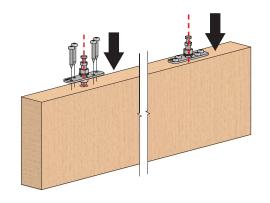
Step #5B:

Assemble C-400 Top Plate assemblies, two (2) assemblies required.



Step #6:

Place assemblies from **step #5** on top edge of door with hanger bolt placed into clearance hole. Mark screw hole locations and pre-drill Ø1/8 in [3.2 mm] holes at least 1 1/2 in [38.1 mm] deep. Secure with four (4) #10 x 1-1/4" Pan Head Screws [FT4] per hanger.



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Note: If door has sufficient overlap, guide channel can be recessed into door without cutting a full-length slot in door. If guide channel will be fully recessed, it is recommended to have at least 1/2 in [12.7 mm] door material at each end of door before start of quide channel slot.

Top of door Bottom of door Suggested minimum 1/2 in [12.7 mm] setback required both ends

For C-400 Steps #7 and 8:

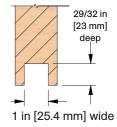
No guide channel prep or installation required.

For C-400-W

Step #7:

Prepare C-914 Guide Channel Slot in bottom of door:

1 in [25.4 mm] wide in center of door, 29/32 in [23 mm] deep and set back 1/2 in [12.7 mm] from both edges of door. Make slot as accurate as possible for secure fit and neat appearance.

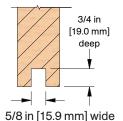


For C-400-B

Step #7:

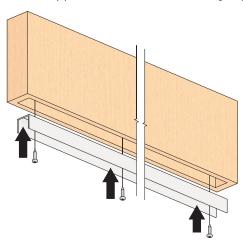
Prepare C-201 Guide Channel Slot in bottom of door:

5/8 in [15.9 mm] wide in center of door, 3/4 in [19.1 mm] deep and set back 1/2 in [12.7 mm] from both edges of door. Make slot as accurate as possible for secure fit and neat appearance.



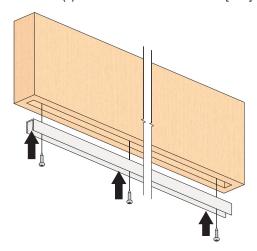
Step #8:

Cut C-914 aluminum guide channel to length of slot routed in step #7. Drill holes in C-914 Guide Channel and pre-drill holes in door. Locate C-914 Guide Channel in slot and secure channel into place with four (4) #8 x 3/4" Pan Head Screws [FT2].



Step #8:

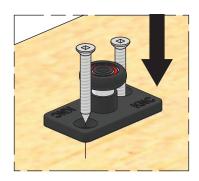
Cut C-201 aluminum guide channel to length of slot routed in step #7. Drill holes in C-201 Guide Channel and pre-drill holes in door. Locate C-201 Guide Channel in slot and secure channel into place with four (4) #8 x 3/4" Pan Head Screws [FT2].



For C-400-W

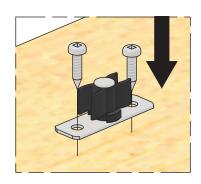
Step #9:

Position C-913 Guide per typical installation location details and secure to floor with two (2) #10 x 1-1/2" Flat Head Screws [FT7].



For C-400-B

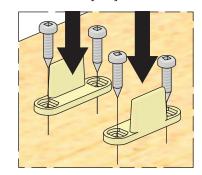
Position C-200 Guide per typical installation location details and secure to floor with two (2) #8 x 3/4" Pan Head Screws [FT2].



For C-400

Step #9:

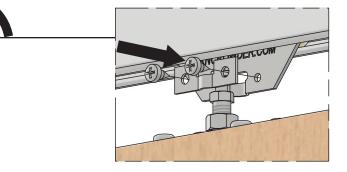
Position C-1203 Nylon Guide Set per typical installation location details and secure to floor with four (4) #8 x 3/4" Pan Head Screws [FT2].

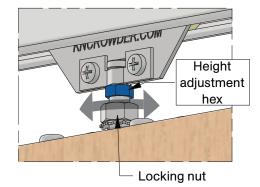


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Step #10:

Raise door, position over guide and under C-400 Hanger Bodies in track. Lift door up and engage hanger bolt on door with slot on C-400 Hanger Bodies. Loosely secure with clips and screws previously removed in step #5A. Adjust door height and plumb by using height adjustment hex on hanger bolt with 3/8 in wrench. Lock final height adjustment by tightening screws on clip to secure bolt and with 5/16-18 K-Lock Nuts [FT17] using 1/2 in wrench.





Step #11:

After door has been installed, snap CDC-400 Catch/Stops into each end of track with bumpers facing towards center of track. Once snapped into track, CDC-400 Catch/Stops should be free to slide within track.





Step #12:

Position door approximately 5-10 in [127-254 mm] away from final position at one end, shown right with left side. Push loose CDC-400 Catch/Stop against hanger and engage it with hanger. Bumper should be against hanger body.



Step #13:

With CDC-400 Catch/Stop loose, slide door to final/desired position.

Note: Ensure that strike and any finishing trim thicknesses are taken into consideration for final/desired position of door.



Step #14:

Once final position is achieved, mark outside edge of CDC-400 Catch/Stop as shown right, disengage CDC-400 Catch/Stop from hanger and slide door back. Position CDC-400 Catch/Stop at mark and secure with one (1) #10 x 2-1/4" Self-Drilling Screw [FT6] in oblong hole. Recheck door position and adjust CDC-400 Catch/Stop if necessary before securing in second

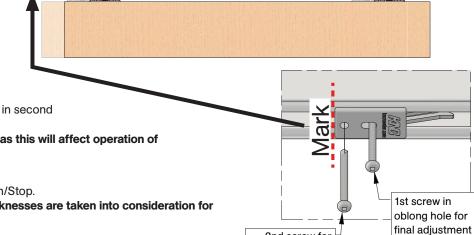
hole with #10 x 2-1/4" Self-Drilling Screw [FT6]. Note: Remove any drill fillings from inside of track as this will affect operation of

sliding door system.



Repeat steps #12 - 14 for opposite CDC-400 Catch/Stop.

Note: Ensure that strike and any finishing trim thicknesses are taken into consideration for final/desired position of door.



2nd screw for final securement

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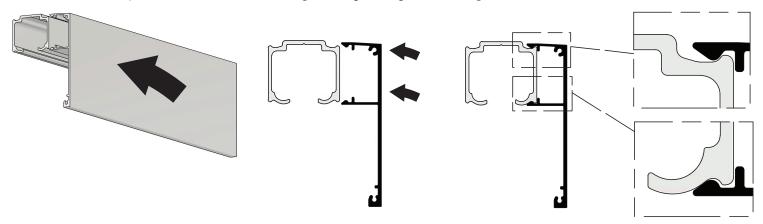
Optional C-519 Fascia Installation

Step #F1:

Cut C-519 Fascia to match track length.

Lift fascia up to track. Snap it into place as shown.

Note: If fascia is loose, use a rubber mallet on inside leg at 24 in [610 mm] intervals to tighten fit.



Top Plate Template

