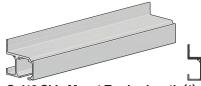
## C-412/C-413

## Installation Instructions

- Top mount hanger with 3/4 in [19.1 mm] adjustment range
- Precision ground ball bearings with nylon wheels
- Cycle tested up to 150,000 times
- Side mount track
- For up to 150 lbs. [68 kg] doors
- Optional snap-on fascia (C-413) and end caps (C-414)

### Parts List



C-412 Side Mount Track x length (1)

Length =  $2 \times 1000 \times 10^{-2} \times 10^{$ 36 in [914 mm] door = 72 in [1829 mm] track



C-411 Hanger Bodies (2) c/w wheels



C-411 Top Plates (2)



#10-24 Acorn Nuts (4)

[FT42]

Catch/Stops (2)



#10-24 x 1-3/4"

**Machine Screws (4)** 

[FT46]



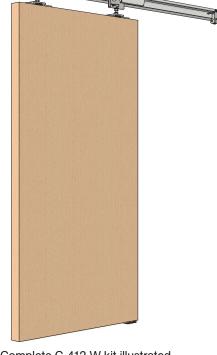






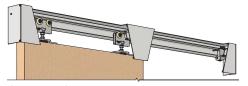
5/16-18 K-Lock Nuts (4) [FT17]



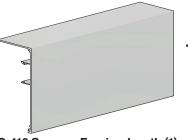


Complete C-412-W kit illustrated. Cut-outs in track to expose components.

## **Optional Add-on Products**



Complete C-413-W kit illustrated. Cut-outs in track to expose components.

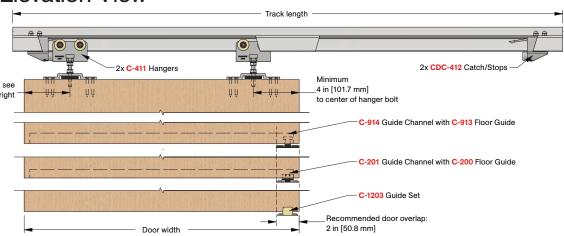


C-413 Snap-on Fascia x length (1) Length = same as track length, example: 72 in [1829 mm] track = 72 in [1829 mm] fascia

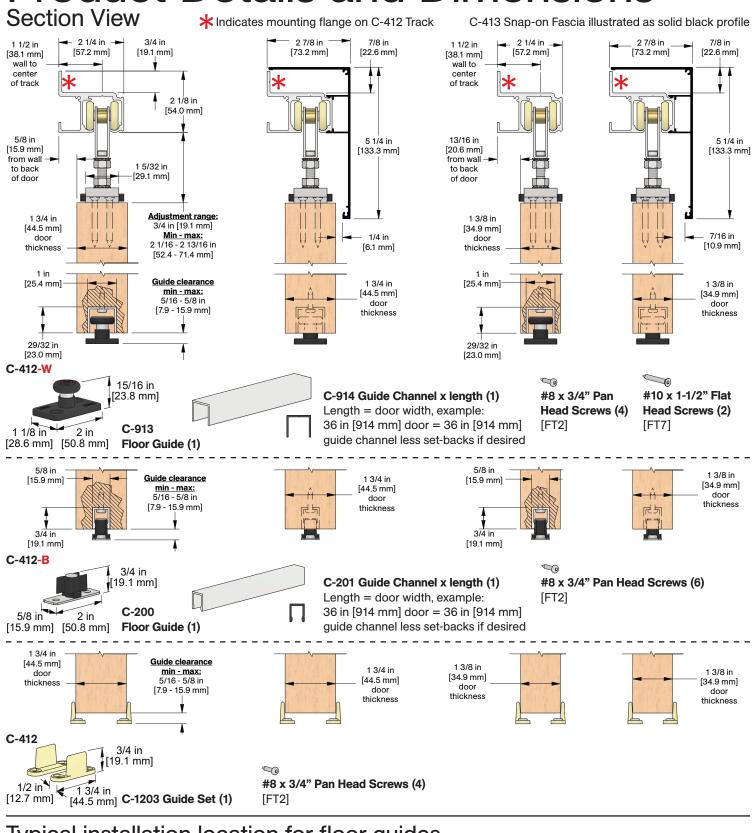


#4 x 5/16" Flat Head Screws (6) [FT29]

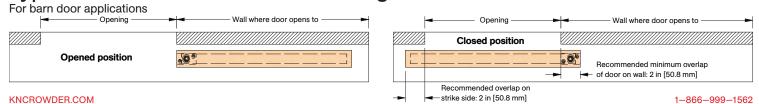
## **Elevation View**



## **Product Details and Dimensions**



## Typical installation location for floor guides



## **Installation Steps**

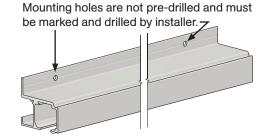
#### Step #1:

Determine door size, header height, track position, and bottom clearance based on kit code ordered by using dimensions shown in detail views on previous page.

#### Step #2:

Note: If access to ends of track is not available, step #3 must be completed before step #2. Cut C-412 aluminum track to size if required, typically 2 x door width. Drill clearance holes through mounting flange of track at appropriate intervals.

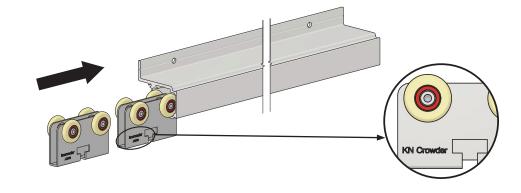
Note: Use a minimum of  $\emptyset$ 5/16 in [8 mm] lag or structural bolts, spaced 12–16 in [300–400 mm] on center. Proper structural support is required. Always consult a structural engineer to confirm that mounting surface and fasteners are suitable for load and application.



#### Step #3:

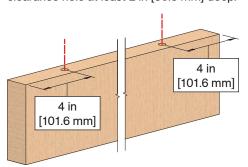
Slide two (2) C-411 Hanger Bodies with wheels into track.

Note: Ensure "kncrowder.com" text on hanger bodies both face same side.



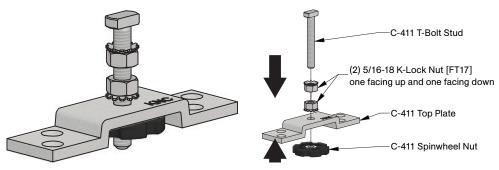
#### Step #4:

Locate center of clearance hole/top plate on top of door and drill a Ø1/2 in [12.7 mm] clearance hole at least 2 in [50.8 mm] deep.



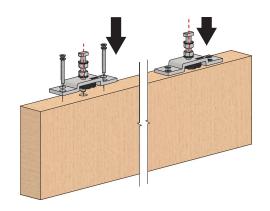
#### Step #5:

Assemble C-411 Top Plate assemblies, two (2) assemblies required:



#### Step #6:

Place assemblies from **step #5** on top edge of door with t-bolt placed into clearance hole. Mark screw hole locations and pre-drill  $\emptyset$ 1/8 in [3.2 mm] holes at least 1 1/2 in [38.1 mm] deep. Secure with four (4) #10 x 1-3/4" Flat Head Screws [FT9] per hanger.



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Note: If door has sufficient overlap, guide channel can be recessed into door without cutting a full-length slot in door. If guide channel will be fully recessed, it is recommended to have at least 1/2 in [12.7 mm] door material at each end of door before start of quide channel slot.

## Top of door Bottom of door Suggested minimum 1/2 in [12.7 mm] setback required both ends

## For C-412 Steps #7 and 8:

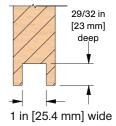
No guide channel prep or installation required.

### For C-412-W

#### Step #7:

Prepare C-914 Guide Channel Slot in bottom of door:

1 in [25.4 mm] wide in center of door, 29/32 in [23 mm] deep and set back 1/2 in [12.7 mm] from both edges of door. Make slot as accurate as possible for secure fit and neat appearance.

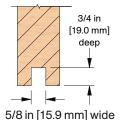


### For C-412-B

#### Step #7:

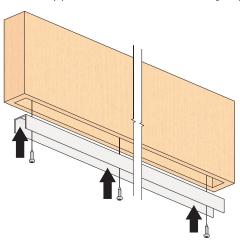
Prepare C-201 Guide Channel Slot in bottom of door:

5/8 in [15.9 mm] wide in center of door, 3/4 in [19.1 mm] deep and set back 1/2 in [12.7 mm] from both edges of door. Make slot as accurate as possible for secure fit and neat appearance.



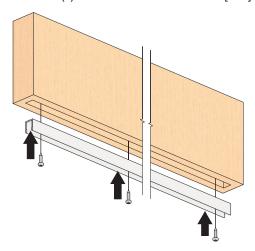
### Step #8:

Cut C-914 aluminum guide channel to length of slot routed in step #7. Drill holes in C-914 Guide Channel and pre-drill holes in door. Locate C-914 Guide Channel in slot and secure channel into place with four (4) #8 x 3/4" Pan Head Screws [FT2].



#### Step #8:

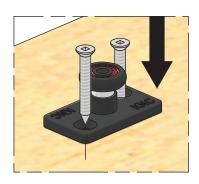
Cut C-201 aluminum guide channel to length of slot routed in step #7. Drill holes in C-201 Guide Channel and pre-drill holes in door. Locate C-201 Guide Channel in slot and secure channel into place with four (4) #8 x 3/4" Pan Head Screws [FT2].



### For C-412-W

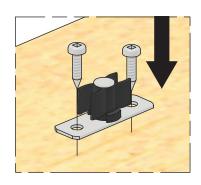
### Step #9:

Position C-913 Guide per typical installation location details and secure to floor with two (2) #10 x 1-1/2" Flat Head Screws [FT7].



## For C-412-B

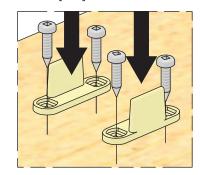
Position C-200 Guide per typical installation location details and secure to floor with two (2) #8 x 3/4" Pan Head Screws [FT2].



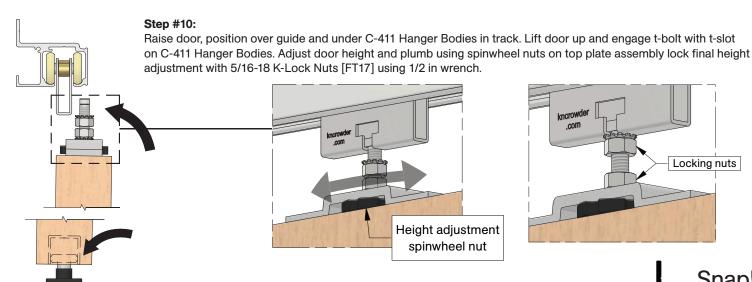
### For C-412

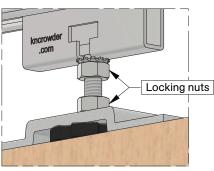
### Step #9:

Position C-1203 Nylon Guide Set per typical installation location details and secure to floor with four (4) #8 x 3/4" Pan Head Screws [FT2].



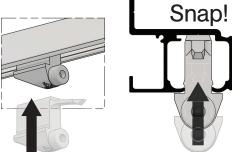
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#### Step #11:

After door has been installed, snap CDC-412 Catch/Stops into each end of track with bumpers facing towards center of track. Once snapped into track, CDC-412 Catch/Stops should be free to slide within track.



#### Step #12:

Position door approximately 5-10 in [127-254 mm] away from final position at one end, shown right with left side. Push loose CDC-412 Catch/Stop against hanger and engage it with hanger. Bumper should be against hanger body.



#### Step #13:

With CDC-412 Catch/Stop loose, slide door to final/desired position.

Note: Ensure that strike and any finishing trim thicknesses are taken into consideration for final/desired position of door.



#### Step #14:

Once final position is achieved, mark outside edge of CDC-412 Catch/Stop as shown right, disengage CDC-412 Catch/Stop from hanger and slide door back. Position CDC-412 Catch/Stop at mark and pre-drill Ø3/16 in hole in oblong hole and secure with one (1) #10 x 1-3/4" Machine Screw [FT46] and

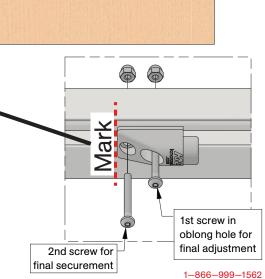
one (1) 10-24 Acorn Nut [FT42]. Recheck door position and adjust CDC-412 Catch/Stop if necessary before securing by pre-drilling and with machine screw and acorn nut in second hole. Four (4) #10 x 2-1/4" Self-Drilling Screws [FT6] are supplied for alternative securement of CDC-412.

Note: Remove any drill fillings from inside of track as this will affect operation of sliding door system.



Repeat steps #12 - 14 for opposite CDC-412 Catch/Stop.

Note: Ensure that strike and any finishing trim thicknesses are taken into consideration for final/desired position of door.



## Optional C-413 Fascia Installation

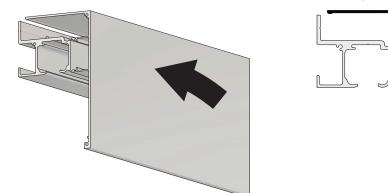
#### Step #F1:

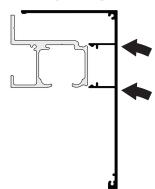
Cut C-413 Fascia to match track length.

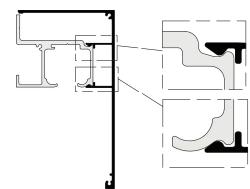
#### Step #F2:

Lift fascia up to track. Snap it into place as shown.

Note: If fascia is loose, use a rubber mallet on inside leg at 24 in [610 mm] intervals to tighten fit.



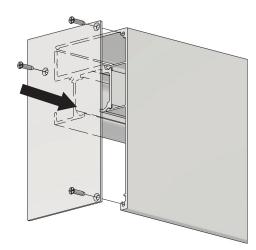




# Optional C-414 End Cap Installation

Install C-414 End Cap as shown to the right with supplied #4 x 5/16" Flat Head Screws [FT29], three (3) screws per end cap provided.

Note: Do not install with impact driver.



# Top Plate Template

