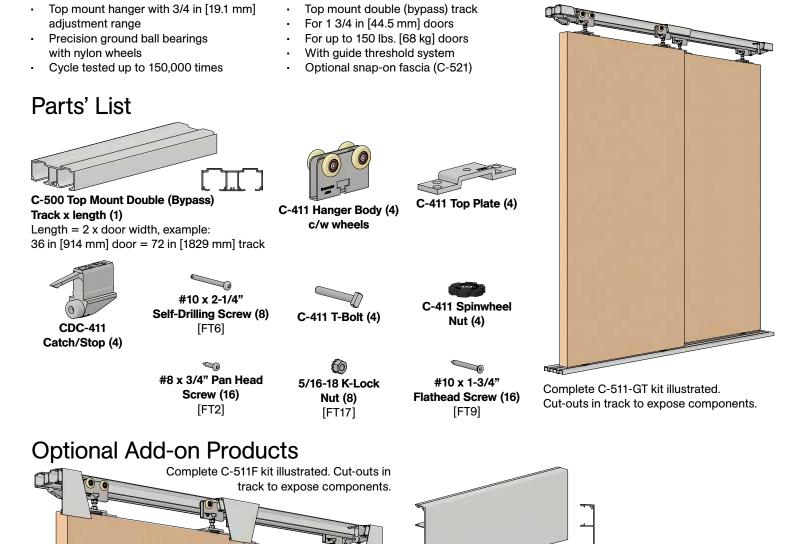
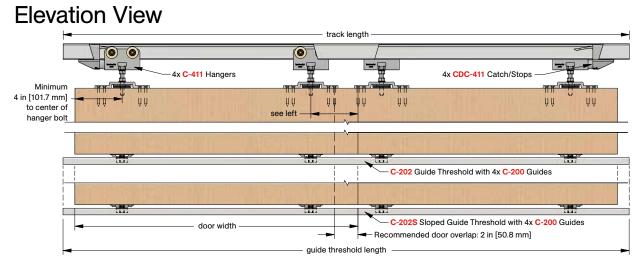
C-511-GT Installation Instructions

KNC

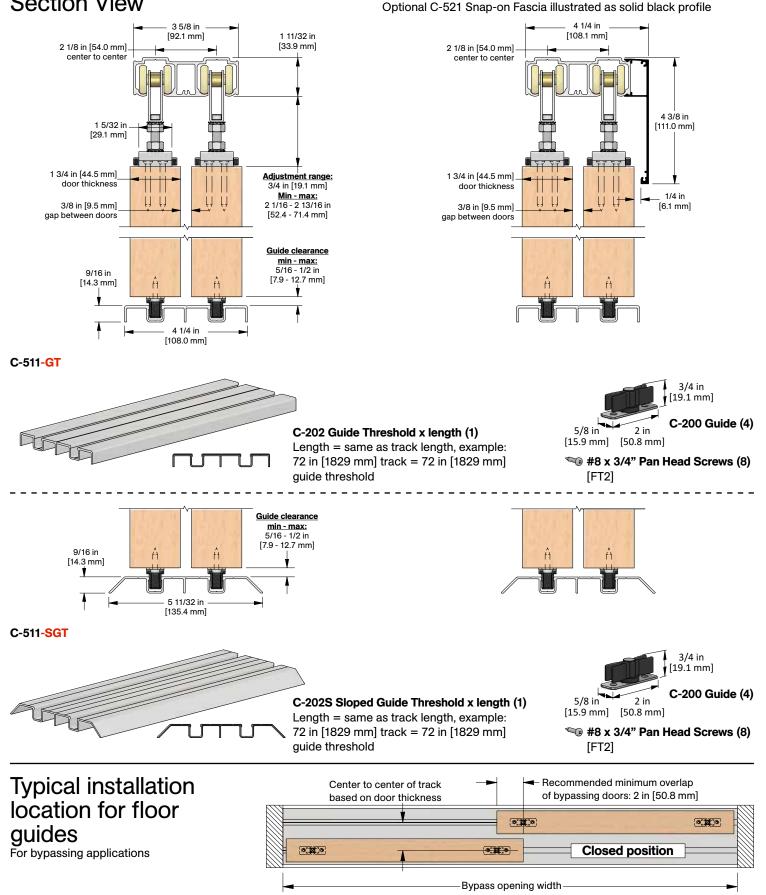


C-521 Snap-on Fascia x length (1) Length = same as track length, example: 72 in [1829 mm] track = 72 in [1829 mm] fascia

.....



Product Details and Dimensions Section View Optional C-521 Snap-on Fascia illustrated as solid bla



Installation Steps

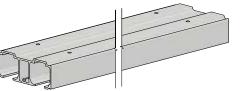
Step #1:

Determine door size, header height, track position and bottom clearance based on the kit code ordered by using dimensions shown in detail views on previous page.

Step #2:

Note: If access to the ends of track is not available, step #3 must be completed before step #2.

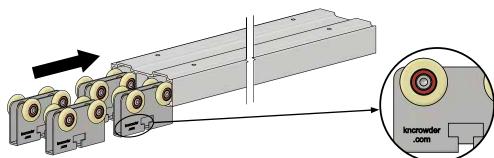
Cut C-500 aluminum track to size if required, typically 2 x the door width. Locate and pre-drill \emptyset 3/16 in [4.7 mm] holes through center of track. Secure track to structural support/header with #8 x 3/4" Pan Head Screws [FT2], quantity of 16 are supplied.



Note: Solid support is required and spacing is recommended to be between 12-16 in [300-400 mm] on center. Consult structural engineer to ensure adequate support and fastening.

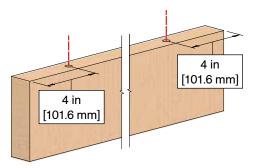
Step #3:

Slide four (4) C-411 Hanger Bodies with wheels into track as shown. **Note: Ensure "kncrowder.com" text on hanger bodies both face same side as shown.**



Step #4:

Locate center of clearance hole/top plate on top of each door and drill a \emptyset 1/2 in [12.7 mm] clearance hole at least 2 in [50.8 mm] deep as shown.

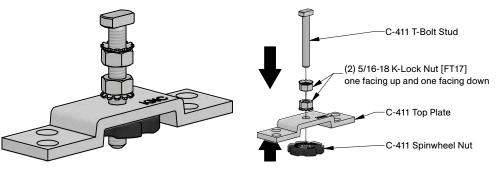


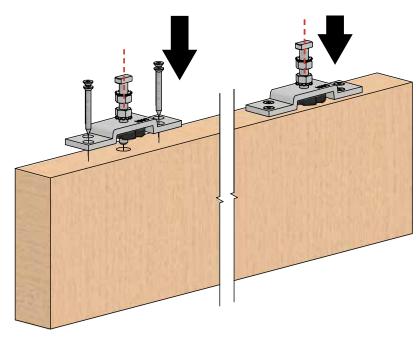
Step #6:

Place assemblies from **step #5** on top edge of each door with t-bolt placed into clearance hole. Mark screw hole locations and pre-drill \emptyset 1/8 in [3.2 mm] holes at least 1 1/2 in [38.1 mm] deep. Secure with (4 per hanger) #10 x 1-3/4" Flathead Screws [FT9].

Step #5:

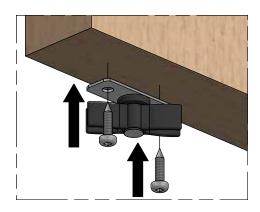
Assemble C-411 Top Plate assemblies as shown, 4 assemblies required.





Step #7:

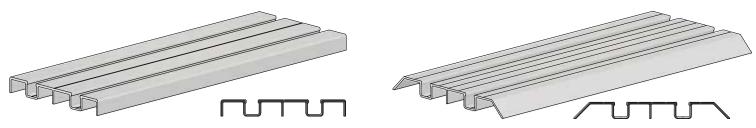
Mount two (2) C-200 Guides to bottoms of each door with (2 each guide) #8 x 3/4" Pan Head Screws [FT2]. It is recommended to mount guides at least 2 in [50.8 mm] from each edge of door.



Step #8:

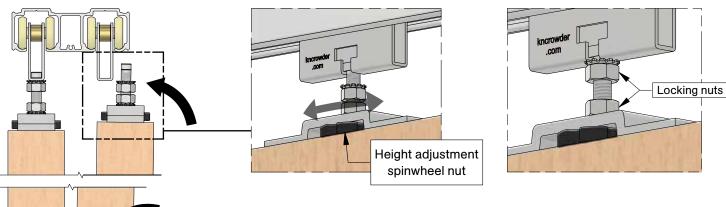
Cut C-202 or C-202S aluminum guide threshold to size as required, typically same length as track from **step #2**. Position guide threshold on floor or recessed in floor to line up with C-500 Track above.

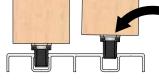
Note: The center lines of grooves in guide threshold should line up with center lines of track above.



Step #9:

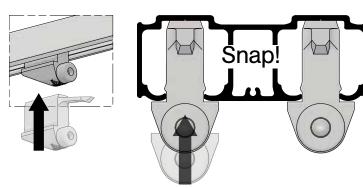
Raise door under C-411 Hanger Bodies in track and position guides into guide threshold. Lift door up and engage t-bolt with t-slot on C-411 Hanger Bodies. Adjust door height and plumb using spinwheel nuts on top plate assembly lock final height adjustment with 5/16-18 K-Lock Nuts [FT17] using 1/2 in wrench. Repeat for front door.





Step #10:

After doors have been installed, snap CDC-411 Catch/Stops into each end of track with bumpers facing towards center of track. Once snapped into track, CDC-411 Catch/Stops should be free to slide within track.



Step #11:

Position door approximately 5-10 in [127-254 mm] away from final position at one end, shown below with left side. Push loose CDC-411 Catch/Stop against hanger and engage it with hanger, bumper should be against hanger body.



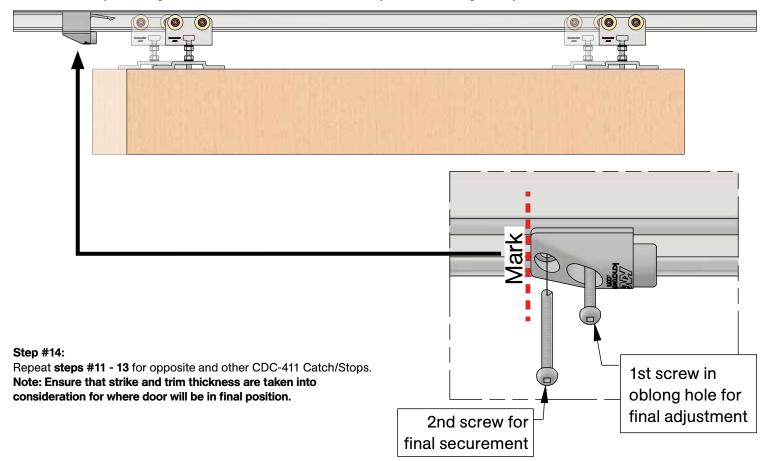
Step #12:

With CDC-411 Catch/Stop loose, slide door to final/desired position of door. Note: Ensure that strike and trim thickness are taken into consideration for final/desired position of door.



Step #13:

Once final position is achieved, mark outside edge of CDC-411 Catch/Stop as shown below, disengage CDC-411 Catch/Stop from hanger and slide door back. Position CDC-411 Catch/Stop at mark and secure with one (1) #10 x 2-1/4" Self-Drilling Screw [FT6] in oblong hole. Recheck door position and adjust CDC-411 Catch/Stop if necessary before securing in second hole with #10 x 2-1/4" Self-Drilling Screw [FT6]. **Note: Remove any drill fillings from inside of track as this will affect operation of sliding door system.**



Optional C-521 Fascia Installation

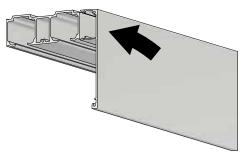
Step #F1:

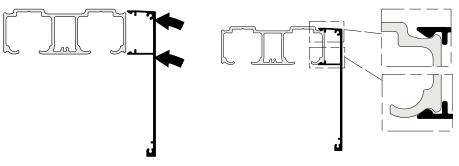
Cut C-521 Fascia to correct length as required. Typically, fascia is same length as track previously installed.

Step #F2:

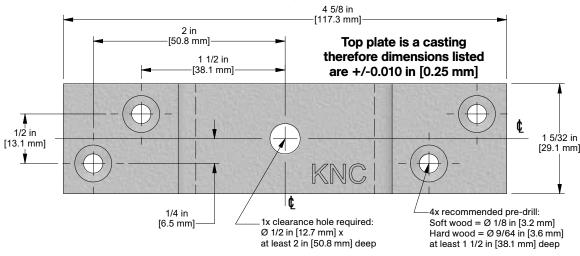
Lift fascia up to track and snap on as shown.

Note: If fascia is loose and a tighter fit is desired, use a rubber mallet on inside leg of fascia to reduce gap at +/-24 in [610 mm] intervals.





Top Plate Template



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