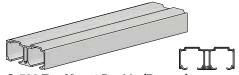
# C-538-GT Installation Instructions

- Top mount hanger with 1/2 in [12.7 mm] adjustment range
- Precision ground ball bearings with nylon wheels
- Cycle tested up to 150,000 times
- Top mount double (bypass) track
- For 1 3/8 in [34.9 mm] doors
- For up to 125 lbs. [57 kg] doors
- · With guide threshold system
- Optional snap-on fascia (C-519)

### **Parts List**



C-538 Top Mount Double (Bypass) Track x length (1)

Length = 2 x door width, example: 36 in [914 mm] door = 72 in [1829 mm] track



#10 x 1-1/4" Pan Head Screws (16) [FT4]



C-400 Hanger Bodies (4)

c/w wheels and stud



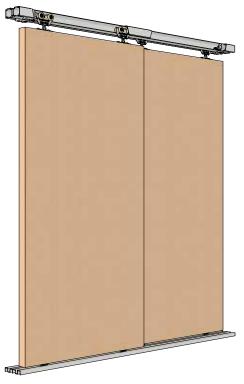
5/16-18 K-Lock Nuts (4) [FT17]



CDC-400 Catch/Stops (4)

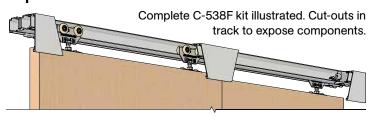
#10 x 2-1/4"
Self-Drilling Screws (8)
[FT6]

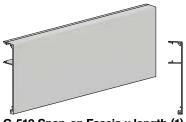




Complete C-538-GT kit illustrated. Cut-outs in track to expose components.

### **Optional Add-on Products**

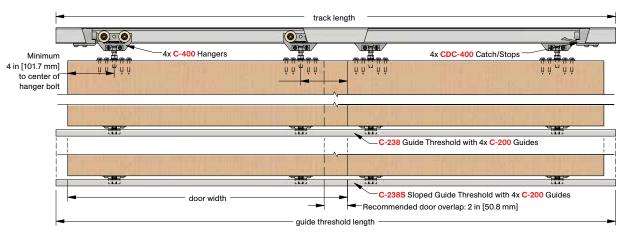




C-519 Snap-on Fascia x length (1) Length = same as track length, example:

72 in [1829 mm] track = 72 in [1829 mm] fascia

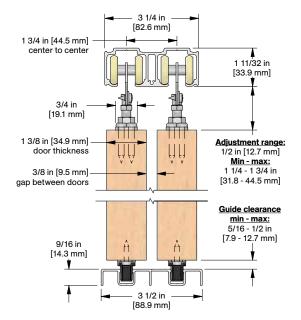
### **Elevation View**

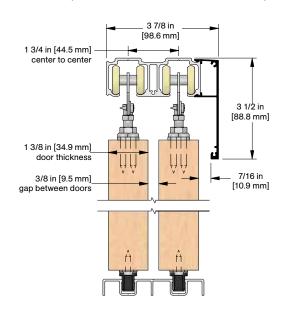


### **Product Details and Dimensions**

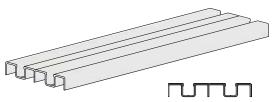
**Section View** 

Optional C-519 Snap-on Fascia illustrated as solid black profile



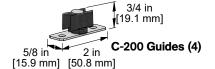


#### C-538-GT

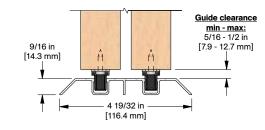


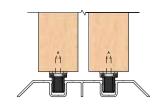
#### C-238 Guide Threshold x length (1)

Length = same as track length, example: 72 in [1829 mm] track = 72 in [1829 mm] guide threshold

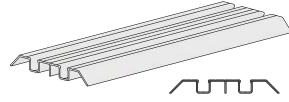


#8 x 3/4" Pan Head Screws (8)



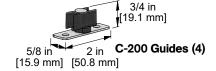


#### C-538-SGT



#### C-238S Sloped Guide Threshold x length (1) Length = same as track length, example:

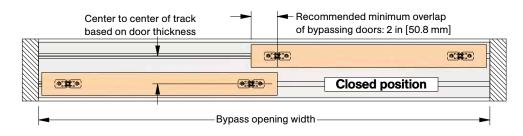
72 in [1829 mm] track = 72 in [1829 mm] guide threshold



#8 x 3/4" Pan Head Screws (8)

# Typical installation location for floor guides

For bypassing applications



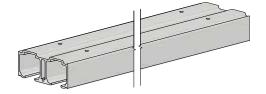
## **Installation Steps**

#### Step #1:

Determine door size, header height, track position, and bottom clearance based on kit code ordered by using dimensions shown in detail views on previous page.

#### Step #2:

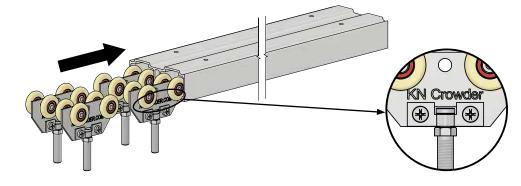
Note: If access to ends of track is not available, step #3 must be completed before step #2. Cut C-538 aluminum track to size if required, typically 2 x door width. Drill Ø3/16 in [4.7 mm] clearance holes through center of track at appropriate intervals. Secure track to structural support/header with #8 x 3/4" Pan Head Screws [FT2], quantity of sixteen (16) are supplied. Note: Solid support is required and spacing is recommended to be between 12–16 in [300–400 mm] on center. Consult structural engineer to ensure adequate support and fastening.



#### Step #3:

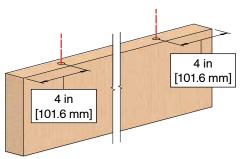
Slide four (4) C-400 Hanger Bodies with wheels into track as shown right.

Note: Ensure "kncrowder.com" text on hanger bodies both face same side as shown.



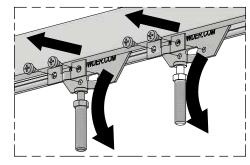
#### Step #4:

Locate center of clearance hole/top plate on top of each door and drill a Ø1/2 in [12.7 mm] clearance hole at least 2 in [50.8 mm] deep as shown.



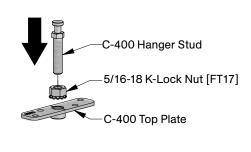
#### Step #5A:

Using Phillips screwdriver, remove clip screws on C-400 Hanger Bodies, previously installed in track, to remove C-400 Hanger Stud as shown.



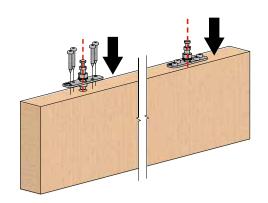
#### Step #5B:

Assemble C-400 Top Plate assemblies as shown, two (2) assemblies required.



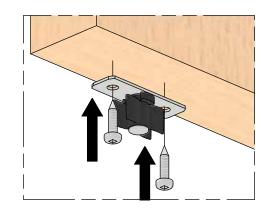
#### Step #6:

Place assemblies from **step #5** on top edge of door with hanger bolt placed into clearance hole. Mark screw hole locations and pre-drill Ø1/8 in [3.2 mm] holes at least 1 1/2 in [38.1 mm] deep. Secure with four (4) #10 x 1-1/4" Pan Head Screws [FT4] per hanger.



#### Step #7:

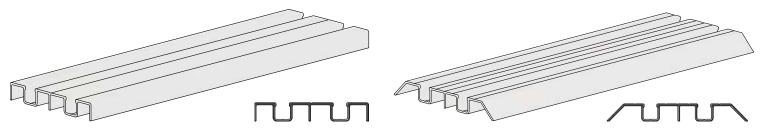
Mount two (2) C-200 Guides to bottoms of each door with two (2)  $\#8 \times 3/4$ " Pan Head Screws [FT2] per guide. It is recommended to mount guides at least 2 in [50.8 mm] from each edge of door.



#### Step #8:

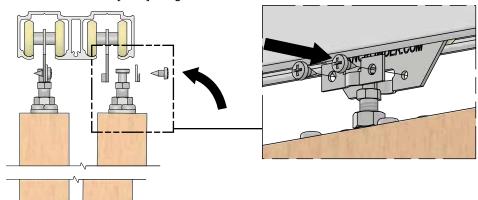
Cut C-238 or C-238S aluminum guide threshold to size as required, typically same length as track from **step #2**. Position guide threshold on floor or recessed in floor to line up with C-538 Track above.

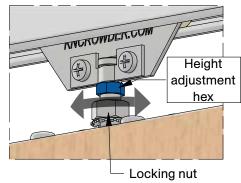
Note: Center lines of grooves in guide threshold should line up with center lines of track above.



#### Step #9:

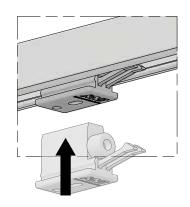
Raise door under C-400 Hanger Bodies in track and position guides into guide threshold. Lift door up and engage hanger bolt on door with slot on C-400 Hanger Bodies. Loosely secure with clips and screws previously removed in **step #5A**. Adjust door height and plumb by using height adjustment hex on hanger bolt with 3/8 in wrench. Lock final height adjustment by tightening screws on clip to secure bolt and with 5/16-18 K-Lock Nuts [FT17] using 1/2 in wrench.

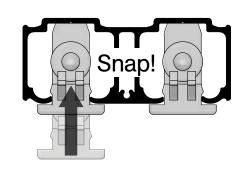




#### Step #10:

After doors have been installed, snap CDC-400 Catch/Stops into each end of track with bumpers facing towards center of track. Once snapped into track, CDC-400 Catch/Stops should be free to slide within track.





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#### Step #11:

Position door approximately 5-10 in [127-254 mm] away from final position at one end, shown below with left side. Push loose CDC-400 Catch/Stop against hanger and engage it with hanger. Bumper should be against hanger body.



#### Step #12:

With CDC-400 Catch/Stop loose, slide door to final/desired position.

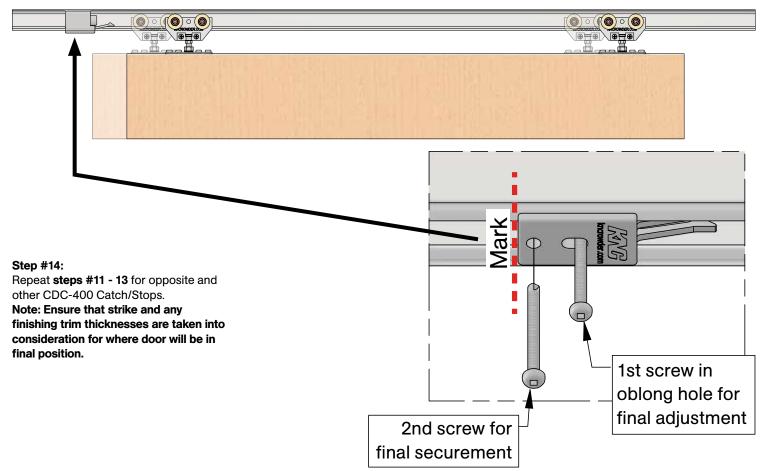
Note: Ensure that strike and any finishing trim thicknesses are taken into consideration for where door will be in final position.



#### Step #13:

Once final position is achieved, mark outside edge of CDC-400 Catch/Stop as shown below, and disengage CDC-400 Catch/Stop from hanger and slide door back. Position CDC-400 Catch/Stop at mark and secure with one (1) #10 x 2-1/4" Self-Drilling Screw [FT6] in oblong hole. Recheck door position and adjust CDC-400 Catch/Stop if necessary before securing in second hole with #10 x 2-1/4" Self-Drilling Screw [FT6].

Note: Remove any drill fillings from inside of track as this will affect operation of sliding door system.



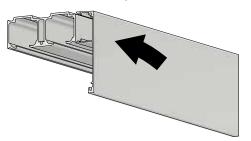
# Optional C-519 Fascia Installation

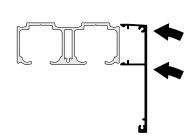
#### Step #F1:

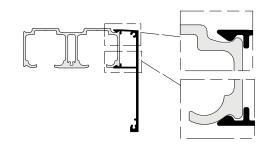
Cut C-519 Fascia to match track length.

Lift fascia up to track. Snap it into place as shown.

Note: If fascia is loose, use a rubber mallet on inside leg at 24 in [610 mm] intervals to tighten fit.







## Top Plate Template

