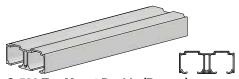
## C-538 Installation Instructions

# KNC

- Top mount hanger with 1/2 in [12.7 mm] adjustment range
- Precision ground ball bearings with nylon wheels
- Cycle tested up to 150,000 times

### Parts' List



C-538 Top Mount Double (Bypass) Track x length (1) Length = 2 x door width, example: 36 in [914 mm] door = 72 in [1829 mm] track

C-400 Top Plate (4)

#10 x 1-1/4" Pan Head Screw (16) [FT4]



Top mount double (bypass) track

Optional snap-on fascia (C-519)

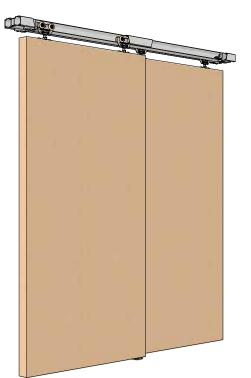
For 1 3/8 in [34.9 mm] doors For up to 125 lbs [57 kg] doors

C-400 Hanger Body (4) c/w wheels and stud

**5/16-18 K-Lock** Nut (4) [FT17]



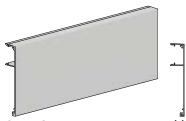
#10 x 2-1/4" Self-Drilling Screw (8) [FT6] #8 x 3/4" Pan Head Screw (16) [FT2]



Complete C-538-W kit illustrated. Cut-outs in track to expose components.

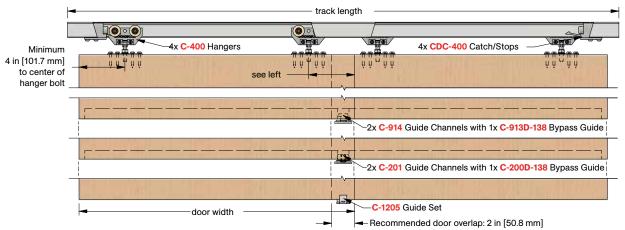
### **Optional Add-on Products**



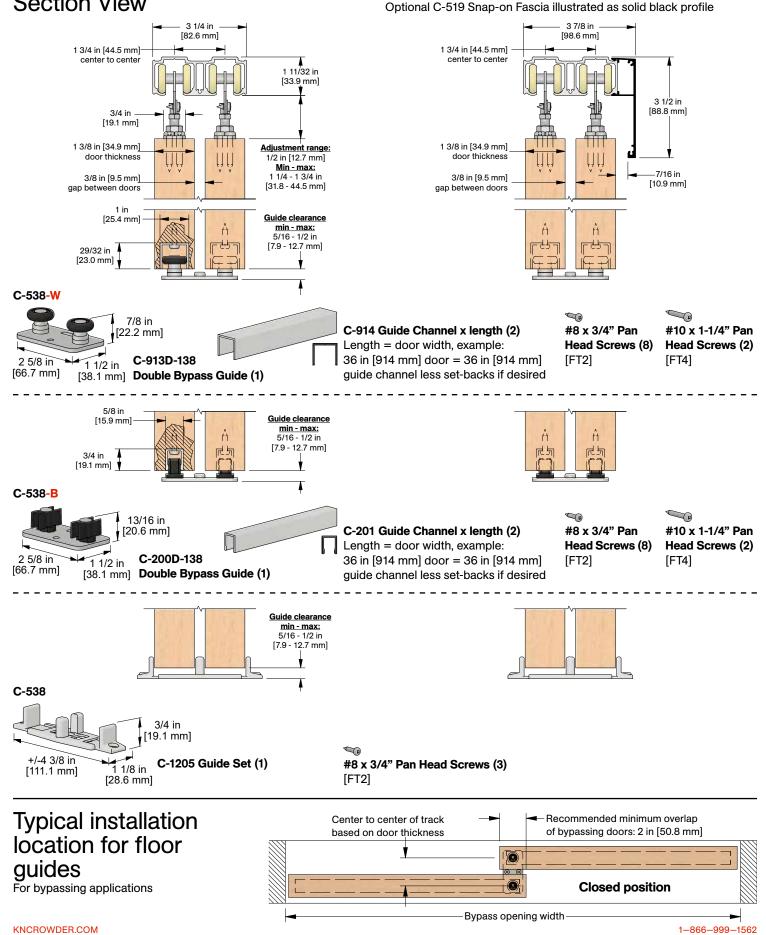


**C-519 Snap-on Fascia x length (1)** Length = same as track length, example: 72 in [1829 mm] track = 72 in [1829 mm] fascia

### **Elevation View**



# Product Details and Dimensions



# **Installation Steps**

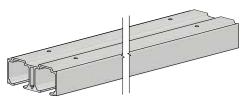
### Step #1:

Determine door size, header height, track position and bottom clearance based on the kit code ordered by using dimensions shown in detail views on previous page.

### Step #2:

## Note: If access to the ends of track is not available, step #3 must be completed before step #2.

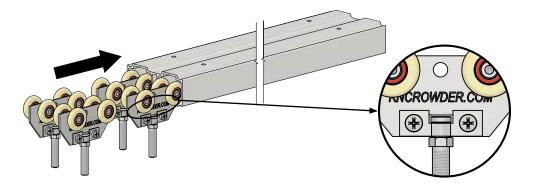
Cut C-538 aluminum track to size if required, typically 2 x the door width. Locate and pre-drill Ø3/16 in holes through center of track. Secure track to structural support/header with #8 x 3/4" Pan Head Screws [FT2], quantity of 16 are supplied.



Note: Solid support is required and spacing is recommended to be between 12-16 in [300-400 mm] on center. Consult structural engineer to ensure adequate support and fastening.

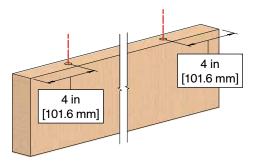
### Step #3:

Slide four (4) C-400 Hanger Bodies with wheels into track as shown right. Note: Ensure "kncrowder.com" text on hanger bodies both face same side as shown.



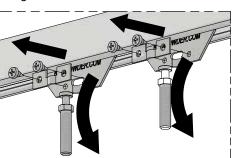
### Step #4:

Locate center of clearance hole/top plate on top of each door and drill a Ø1/2 in [12.7 mm] clearance hole at least 2 in [50.8 mm] deep as shown.



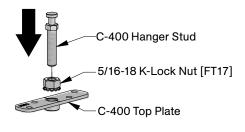
### Step #5A:

Using Phillips screwdriver, remove clip screws on C-400 Hanger Bodies, previously installed in track, to remove C-400 Hanger Stud as shown.



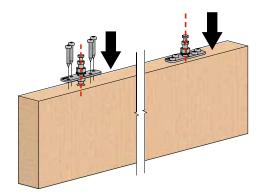
#### Step #5B:

Assemble C-400 Top Plate assemblies as shown, 2 assemblies required.



### Step #6:

Place assemblies from **step #5** on top edge of door with hanger bolt placed into clearance hole. Mark screw hole locations and pre-drill Ø1/8 in [3.2 mm] holes at least 1 1/2 in [38.1 mm] deep. Secure with (4 per hanger) #10 x 1-1/4" Pan Head Screws [FT4].



Note: If doors have sufficient overlap, guide channel can be recessed into doors without cutting a full-length slot in door. If guide channel will be fully recessed, it is recommended to have at least 1/2 in [12.7 mm] door material at each end of door before start of guide channel slot.

### For C-500 Steps #7 and 8:

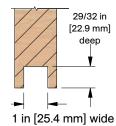
No guide channel prep or installation required.

## For C-500-W

Step #7:

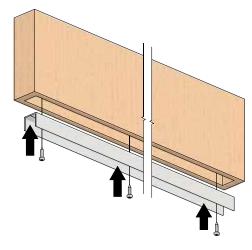
Prepare C-914 Guide Channel Slot in bottom of doors:

1 in [25.4 mm] wide in center of doors, 29/32 in [23 mm] deep and set back 1/2 in [12.7 mm] from both edges of doors. It is recommended to make slot as accurate as possible for secure fit and neat appearance.



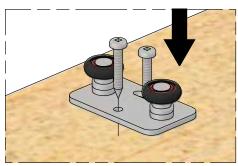
### Step #8:

Cut C-914 aluminum guide channel to correct length as required. Drill holes in C-914 Guide Channel and pre-drill holes in doors. Locate C-914 Guide Channel in slot and secure channel into place with (4)  $\#8 \times 3/4$ " Pan Head Screws [FT2].



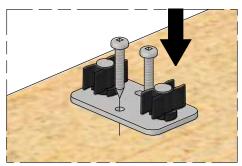
## For C-500-W

Position C-913D-138 Bypass Guide per typical installation location details and secure to floor with two (2) #10 x 1-1/4" Pan Head Screws [FT4].



For C-500-B Step #9:

Position C-200D-138 Bypass Guide per typical installation location details and secure to floor with two (2) #10 x 1-1/4" Pan Head Screws [FT4].



## Bottom of door Suggested minimum 1/2 in [12.7 mm] setback required both ends



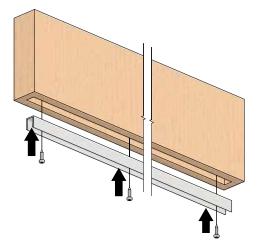
## For C-500-B

Prepare C-201 Guide Channel Slot in bottom of doors:

5/8 in [15.9 mm] wide in center of doors, 3/4 in [19.1 mm] deep and set back 1/2 in [12.7 mm] from both edges of doors. It is recommended to make slot as accurate as possible for secure fit and neat appearance. 3/4 in [19.0 mm] deep 5/8 in [15.9 mm] wide

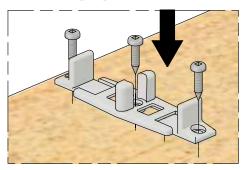
### Step #8:

Cut C-201 aluminum guide channel to correct length as required. Drill holes in C-201 Guide Channel and pre-drill holes in doors. Locate C-201 Guide Channel in slot and secure channel into place with (4)  $\#8 \times 3/4$ " Pan Head Screws [FT2].

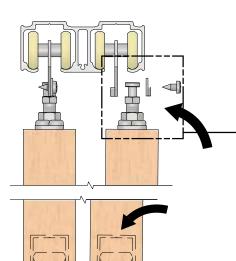


### For C-500 Step #9:

Position C-1205 Nylon Guide Set per typical installation location details and secure to floor with (3) #8 x 3/4" Pan Head Screws [FT2].

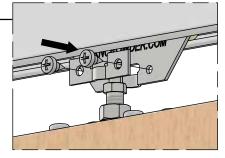


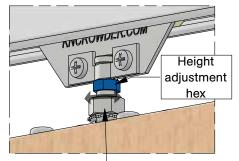
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### Step #10:

Raise door, position over guide and under C-400 Hanger Bodies in track. Lift door up and engage hanger bolt on door with slot on C-400 Hanger Bodies. Loosely secure with clips and screws previously removed in **step #5A**. Adjust door height and plumb by using height adjustment hex on hanger bolt with 3/8 in wrench. Lock final height adjustment by tightening screws on clip to secure bolt and with 5/16-18 K-Lock Nuts [FT17] using 1/2 in wrench.

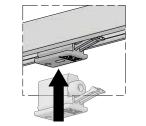


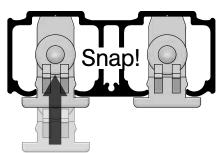


Locking nut

### Step #11:

After doors have been installed, snap CDC-400 Catch/Stops into each end of track with bumpers facing towards center of track. Once snapped into track, CDC-400 Catch/Stops should be free to slide within track.





### Step #12:

Position door approximately 5-10 in [127-254 mm] away from final position at one end, shown right with left side. Push loose CDC-400 Catch/Stop against hanger and engage it with hanger, bumper should be against hanger body.

#### Step #13:

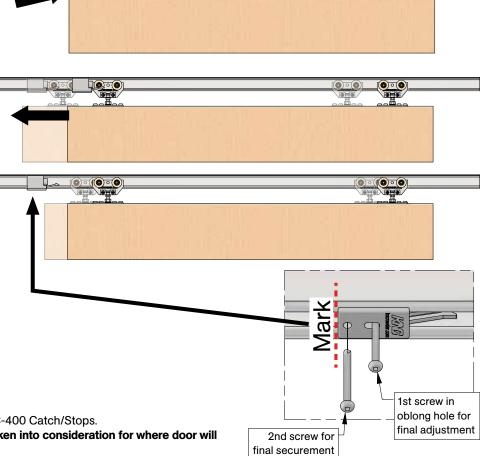
With CDC-400 Catch/Stop loose, slide door to final/desired position of door. Note: Ensure that strike and trim thickness are taken into consideration for final/desired position of door.

#### Step #14:

Once final position is achieved, mark outside edge of CDC-400 Catch/Stop as shown right, disengage CDC-400 Catch/Stop from hanger and slide door back. Position CDC-400 Catch/Stop at mark and secure with one (1) #10 x 2-1/4" Self-Drilling Screw [FT6] in oblong hole. Recheck door position and adjust CDC-400 Catch/Stop if necessary before securing in second hole with #10 x 2-1/4" Self-Drilling Screw [FT6]. Note: Remove any drill fillings from inside of track as this will affect operation of sliding door system.

#### Step #15:

Repeat steps #12 - 14 for opposite and other CDC-400 Catch/Stops. Note: Ensure that strike and trim thickness are taken into consideration for where door will be in final position.



# **Optional C-519 Fascia Installation**

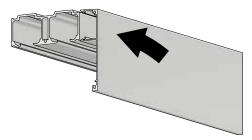
### Step #F1:

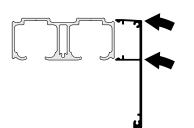
Cut C-519 Fascia to correct length as required. Typically, fascia is same length as track previously installed.

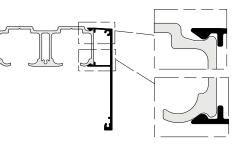
### Step #F2:

Lift fascia up to track and snap on as shown.

Note: If fascia is loose and a tighter fit is desired, use a rubber mallet on inside leg of fascia to reduce gap at +/-24 in [610 mm] intervals.







# **Top Plate Template**

