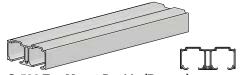
C-538

Installation Instructions

- Top mount hanger with 1/2 in [12.7 mm] adjustment range
- Precision ground ball bearings with nylon wheels
- Cycle tested up to 150,000 times
- Top mount double (bypass) track
- For 1 3/8 in [34.9 mm] doors
- For up to 125 lbs [57 kg] doors
- Optional snap-on fascia (C-519)

Parts List



C-538 Top Mount Double (Bypass) Track x length (1)

Length = $2 \times \text{door width}$, example: 36 in [914 mm] door = 72 in [1829 mm] track



#10 x 1-1/4" Pan Head Screws (16) [FT4]



C-400 Hanger Bodies (4)

c/w wheels and stud

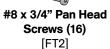


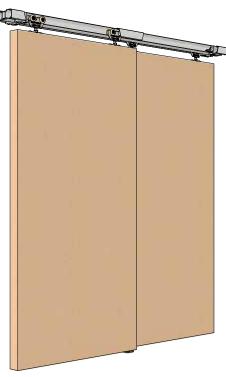
5/16-18 K-Lock Nuts (4) [FT17]



CDC-400 Catch/Stops (4)

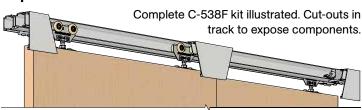
#10 x 2-1/4"
Self-Drilling Screws (8)
[FT6]

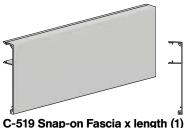




Complete C-538-W kit illustrated. Cut-outs in track to expose components.

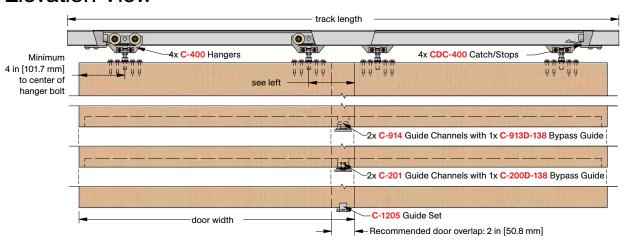
Optional Add-on Products





Length = same as track length, example:
72 in [1829 mm] track = 72 in [1829 mm] fascia

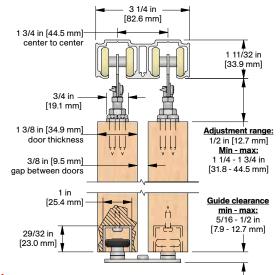
Elevation View

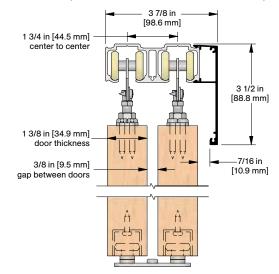


Product Details and Dimensions



Optional C-519 Snap-on Fascia illustrated as solid black profile



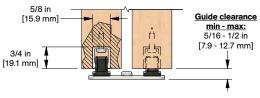


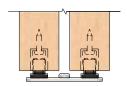
C-538-W

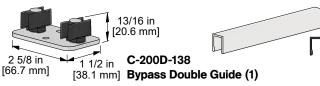
7/8 in
[22.2 mm]

2 5/8 in 11/2 in C-913D-138
[66.7 mm] [38.1 mm] Bypass Double Guide (1)

C-914 Guide Channels x length (2) Length = door width, example: 36 in [914 mm] door = 36 in [914 mm] guide channel less set-backs if desired #8 x 3/4" Pan Head Screws (8) [FT2] #10 x 1-1/4" Pan Head Screws (2) [FT4]

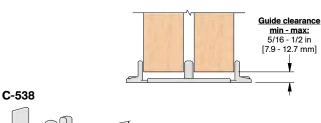


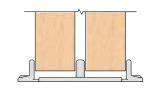


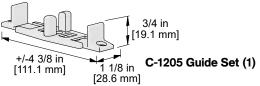


C-201 Guide Channels x length (2)
Length = door width, example:
36 in [914 mm] door = 36 in [914 mm]
guide channel less set-backs if desired

#8 x 3/4" Pan Head Screws (8) [FT2] #10 x 1-1/4" Pan Head Screws (2) [FT4]



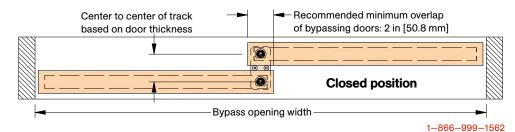




#8 x 3/4" Pan Head Screws (3)

Typical installation location for floor quides

For bypassing applications



C-538-B

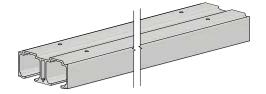
Installation Steps

Step #1:

Determine door size, header height, track position, and bottom clearance based on kit code ordered by using dimensions shown in detail views on previous page.

Step #2:

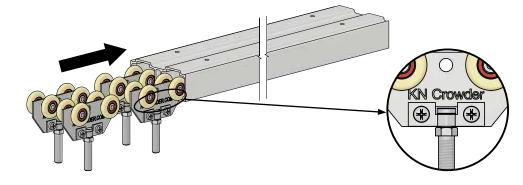
Note: If access to ends of track is not available, step #3 must be completed before step #2. Cut C-538 aluminum track to size if required, typically 2 x door width. Drill Ø3/16 in [4.7 mm] clearance holes through center of track at appropriate intervals. Secure track to structural support/header with #8 x 3/4" Pan Head Screws [FT2], quantity of sixteen (16) are supplied. Note: Solid support is required and spacing is recommended to be between 12–16 in [300–400 mm] on center. Consult structural engineer to ensure adequate support and fastening.



Step #3:

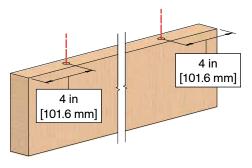
Slide four (4) C-400 Hanger Bodies with wheels into track as shown right.

Note: Ensure "kncrowder.com" text on hanger bodies both face same side as shown.



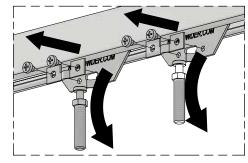
Step #4:

Locate center of clearance hole/top plate on top of each door and drill a Ø1/2 in [12.7 mm] clearance hole at least 2 in [50.8 mm] deep as shown.



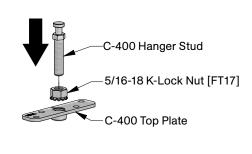
Step #5A:

Using Phillips screwdriver, remove clip screws on C-400 Hanger Bodies, previously installed in track, to remove C-400 Hanger Stud as shown.



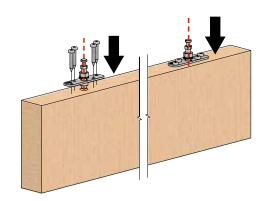
Step #5B:

Assemble C-400 Top Plate assemblies as shown, two (2) assemblies required.



Step #6:

Place assemblies from **step #5** on top edge of door with hanger bolt placed into clearance hole. Mark screw hole locations and pre-drill Ø1/8 in [3.2 mm] holes at least 1 1/2 in [38.1 mm] deep. Secure with four (4) #10 x 1-1/4" Pan Head Screws [FT4] per hanger.



KNCROWDER.COM 1–866–999–1562

Note: If doors have sufficient overlap, guide channel can be recessed into doors without cutting a full-length slot in door. If guide channel will be fully recessed, it is recommended to have at least 1/2 in [12.7 mm] door material at each end of door before start of quide channel slot.

Top of door Suggested minimum 1/2 in [12.7 mm] setback required both ends

For C-538 Steps #7 and 8:

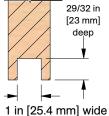
No guide channel prep or installation required.

For C-538-W

Step #7:

Prepare C-914 Guide Channel Slot in bottom of doors:

1 in [25.4 mm] wide in center of doors, 29/32 in [23 mm] deep and set back 1/2 in [12.7 mm] from both edges of doors. It is recommended to make slot as accurate as possible for secure fit and



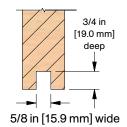
neat appearance.

For C-538-B

Step #7:

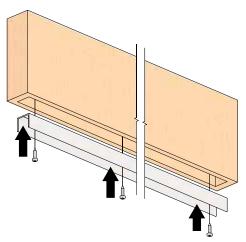
Prepare C-201 Guide Channel Slot in bottom of doors:

5/8 in [15.9 mm] wide in center of doors, 3/4 in [19.1 mm] deep and set back 1/2 in [12.7 mm] from both edges of doors. It is recommended to make slot as accurate as possible for secure fit and neat appearance.



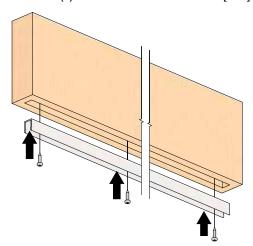
Step #8:

Cut C-914 aluminum guide channel to length of slot routed in step #7. Drill holes in C-914 Guide Channel and pre-drill holes in doors. Locate C-914 Guide Channel in slot and secure channel into place with four (4) #8 x 3/4" Pan Head Screws [FT2].



Step #8:

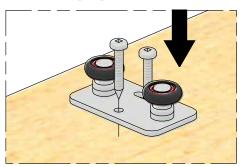
Cut C-201 aluminum guide channel to length of slot routed in step #7. Drill holes in C-201 Guide Channel and pre-drill holes in doors. Locate C-201 Guide Channel in slot and secure channel into place with four (4) #8 x 3/4" Pan Head Screws [FT2].



For C-538-W

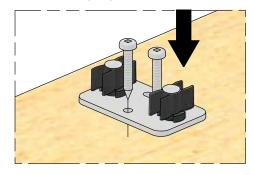
Step #9:

Position C-913D-138 Bypass Guide per typical installation location details and secure to floor with two (2) #10 x 1-1/4" Pan Head Screws [FT4].



For C-538-B Step #9:

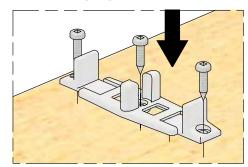
Position C-200D-138 Bypass Guide per typical installation location details and secure to floor with two (2) #10 x 1-1/4" Pan Head Screws [FT4].

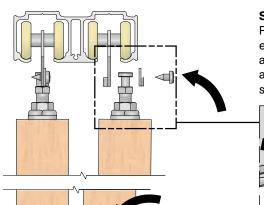


For C-538

Step #9:

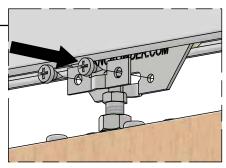
Position C-1205 Nylon Guide Set per typical installation location details and secure to floor with three (3) #8 x 3/4" Pan Head Screws [FT2].

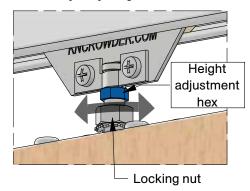




Step #10:

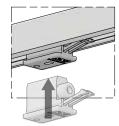
Raise door, position over guide and under C-400 Hanger Bodies in track. Lift door up and engage hanger bolt on door with slot on C-400 Hanger Bodies. Loosely secure with clips and screws previously removed in step #5A. Adjust door height and plumb by using height adjustment hex on hanger bolt with 3/8 in wrench. Lock final height adjustment by tightening screws on clip to secure bolt and with 5/16-18 K-Lock Nuts [FT17] using 1/2 in wrench.

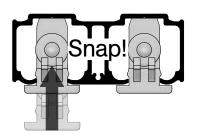




Step #11:

After doors have been installed, snap CDC-400 Catch/Stops into each end of track with bumpers facing towards center of track. Once snapped into track, CDC-400 Catch/Stops should be free to slide within track.





Step #12:

Position door approximately 5-10 in [127-254 mm] away from final position at one end, shown right with left side. Push loose CDC-400 Catch/Stop against hanger and engage it with hanger, bumper should be against hanger body.



Step #13:

With CDC-400 Catch/Stop loose, slide door to final/desired position.

Note: Ensure that strike and any finishing trim thicknesses are taken into consideration for where door will be in final position.



Step #14:

Once final position is achieved, mark outside edge of CDC-400 Catch/Stop as shown right, disengage CDC-400 Catch/Stop from hanger and slide door back. Position CDC-400 Catch/Stop at mark and secure with one (1) #10 x 2-1/4" Self-Drilling Screw [FT6] in oblong hole. Recheck door position and adjust CDC-400 Catch/Stop if necessary before securing in second

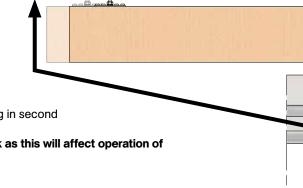
Note: Remove any drill fillings from inside of track as this will affect operation of

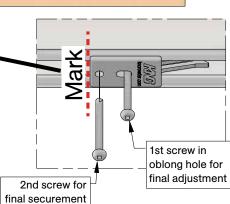
hole with #10 x 2-1/4" Self-Drilling Screw [FT6]. sliding door system.

Step #15:

Repeat steps #12 - 14 for opposite and other CDC-400 Catch/Stops.

Note: Ensure that strike and any finishing trim thicknesses are taken into consideration for where door will be in final position.





KNCROWDER.COM

1-866-999-1562

Optional C-519 Fascia Installation

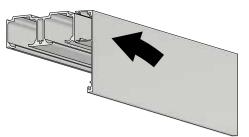
Step #F1:

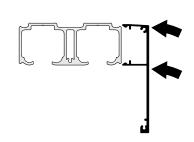
Cut C-519 Fascia to match track length.

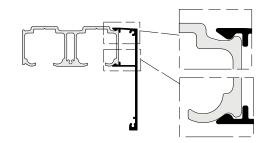
Step #F2:

Lift fascia up to track. Snap it into place as shown.

Note: If fascia is loose, use a rubber mallet on inside leg at 24 in [610 mm] intervals to tighten fit.







Top Plate Template

