# Crowder Slide-AR Acoustically-rated Installation Instructions



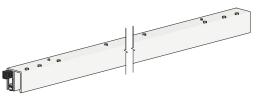


Part 2 of 2

#### Step #14:

## **Automatic Door Bottom Prep**

Components required:



CS-ADB Automatic Door Bottom x length (1)

Note: CS-ADB Automatic Door Bottom is supplied at a specific length based on door width in Approved Opening Layout Drawing. Do not cut or modify length, as it is cut to align with door width. If length appears incorrect or needs adjustment, contact KN Crowder for assistance before proceeding.

#### **Disassemble CS-ADB**

Disassemble CS-ADB Automatic Door Bottom assembly as shown:

- Fig. 1 Identify plunger side. This is critical for handing and installation orientation.
- Fig. 2 Remove pressure-bar assembly. Grip pressure bar (with gasket insert) and pull it straight out of the guide-channel extrusion.
- Fig. 3 Keep assembly intact.
  - Note: Do not disassemble the pressure-bar assembly any further.

Fig. 4 Retain guide channel. Guide-channel extrusion with pressure-bar assembly holder remains.



#### Step #15:

## Door Prep — Machine Door

Components required:

Door (not supplied)

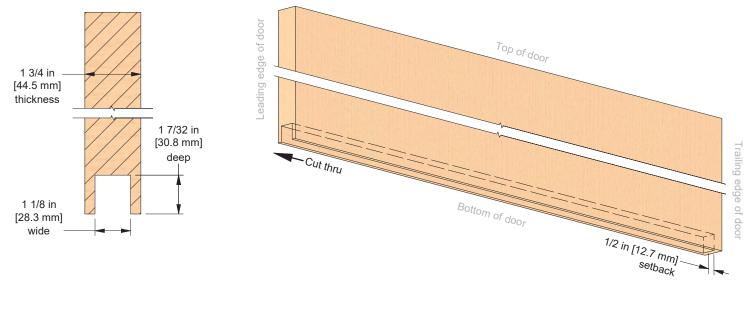
Locksets and Pulls (purchased separately)

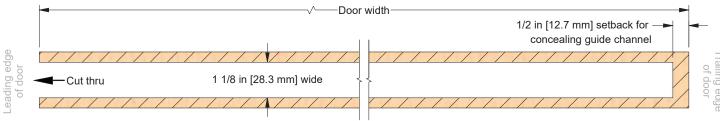
#### **Prepare for Automatic Door Bottom Installation**

Rout a slot into bottom edge of door to receive CS-ADB guide-channel extrusion. Slot must meet following:

- Width: 1 1/8 in [28.3 mm]
- Depth: 1 7/32 in [30.8 mm]
- Setback: Cut thru leading edge of door and 1/2 in [12.7 mm] from trailing edge of door

Cut slot as precisely as possible to ensure a secure fit and a clean, professional appearance once CS-ADB Guide Channel is installed.





#### **Prepare for Locksets and Pulls**

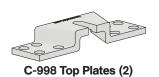
If your application includes locksets and pulls, prepare door using manufacturers' templates.

▲ Important: Do not install locksets or pulls until full Crowder Slide system is completely installed.

#### Step #16:

### **Installing Door Hardware**

Components required:







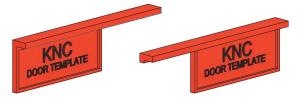
#### **Pre-install Note**

For hollow metal or aluminum doors, it is recommended to drill and tap door and use machine screws by others.

#### **Installing C-998 Top Plates**

Separate CS-DRT Door Template Tool Set into two pieces.



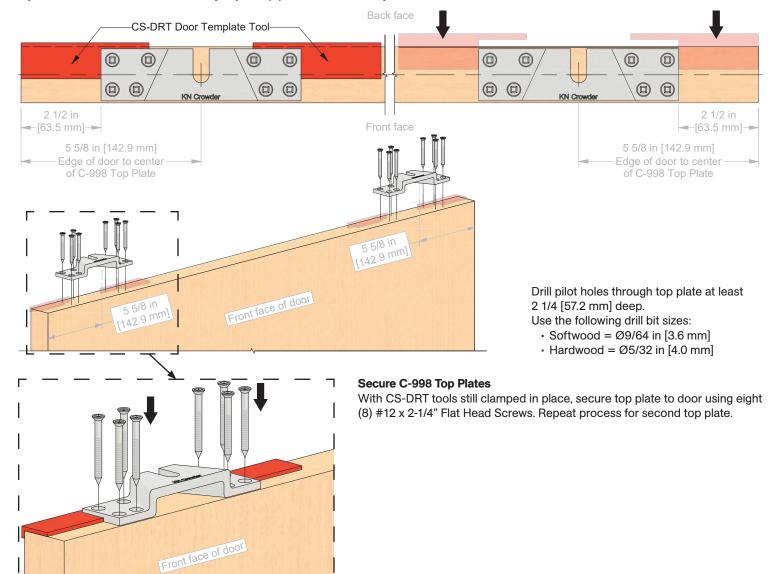


Position one CS-DRT tool on top edge of door, lining up with corner, and supporting it using back face of door. Temporarily secure tool in position using adjustable bar clamps. Place one of C-998 Top Plates against tool, with U-slot facing back face of door. Next, position second CS-DRT tool on opposite side of top plate.

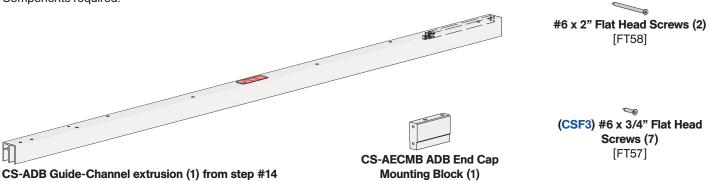
#### Note: CS-DRT tools are designed to place each top plate:

- 5 5/8 in [142.9 mm] from edge of door
- Centered on a standard 1 3/4 in [44.5 mm] door thickness

If your door thickness differs, manually adjust top plates to ensure they are centered.



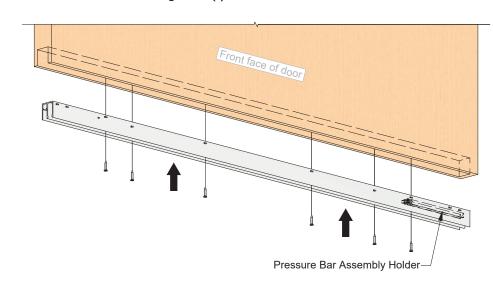


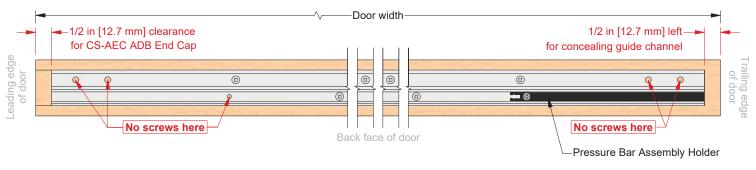


#### **Secure CS-ADB Automatic Door Bottom Guide Channel**

Position guide-channel extrusion into slot at bottom of door; back end (with pressure-bar assembly holder) at trailing edge. Maintain 1/2 in [12.7 mm] setback at leading edge to accommodate CS-AEC End Cap (use end cap as gauge if needed). Fasten with #6 x 3/4" Flat Head Screws [FT57]- up to seven (7) depending on length.

Note: Refer to detail below for holes that do not require screws.



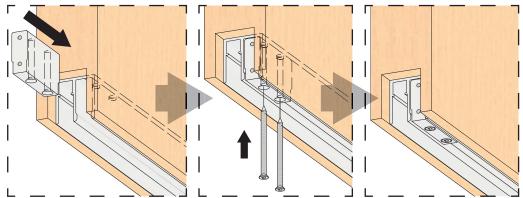


#### **Secure End Cap Mounting Block**

Insert mounting block into guide channel at leading edge with countersunk holes facing bottom of door and threaded holes facing out toward leading edge; otherwise end cap cannot be installed later.

CS-AECMB Leading edge of door 0 Back face of door Line up with holes in guide channel

Secure to door with two (2) #6 x 2" Flat Head Screws [FT58] through lined-up holes in guide-channel extrusion.



#### Step #17:

### Installing Angled Flat Bars

Components required:



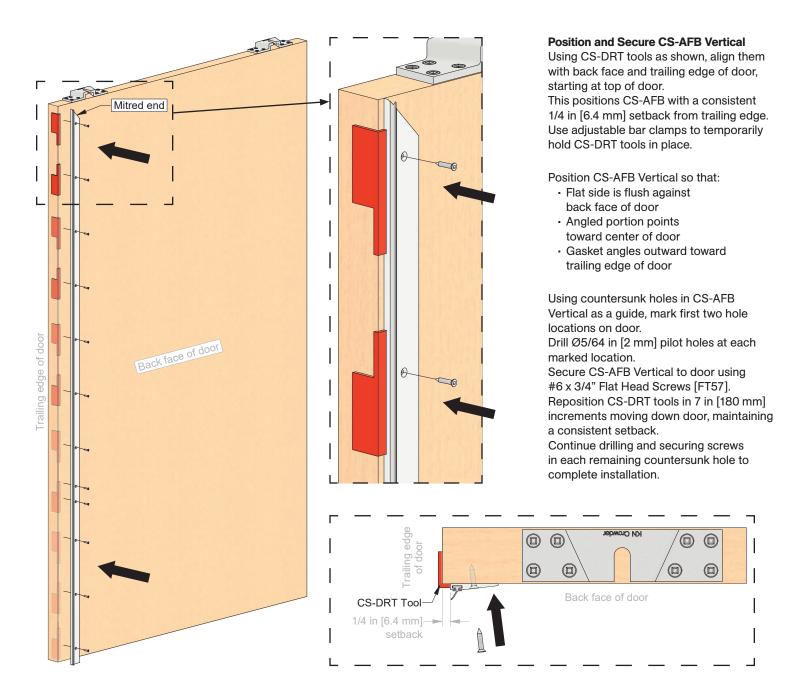


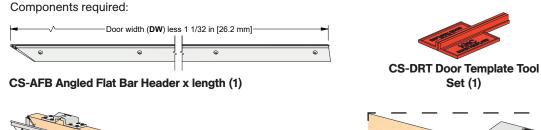
(CSF3) #6 x 3/4" Flat Head Screws (33) [FT57]

CS-AFB Angled Flat Bar Vertical x door height (1)

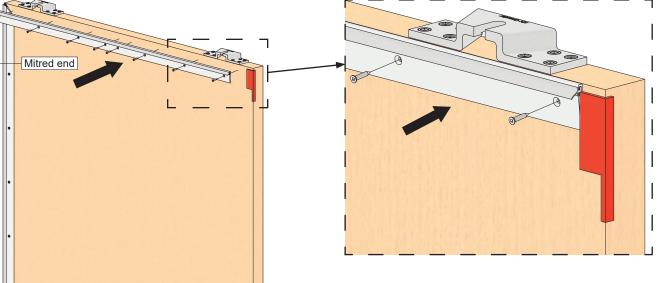
#### **Pre-Install Note**

CS-AFB Angled Flat Bars are supplied at specific lengths based on door width and height in Approved Opening Layout Drawing. Do **not** cut or modify lengths, as it includes strategically placed holes aligned with door width and height. If length appears incorrect or needs adjustment, contact KN Crowder for assistance before proceeding.





#### (CSF3) #6 x 3/4" Flat Head Screws (33) [FT57]

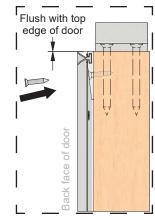


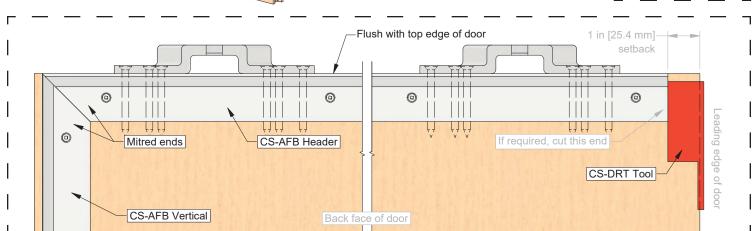
Leading edge of door

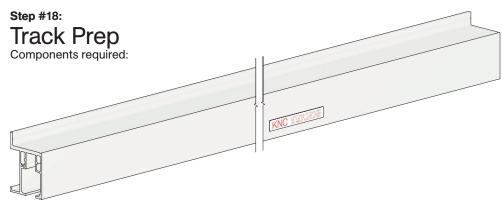
#### **Position and Secure CS-AFB Header**

With CS-DRT Tool aligned to back face and leading edge, clamp tool. Position CS-AFB Header flush to back face of door; angled portion toward center; gasket toward top edge.

Using countersunk holes, mark locations. Drill  $\emptyset$ 5/64 in [2.0 mm] pilots and fasten across all locations.



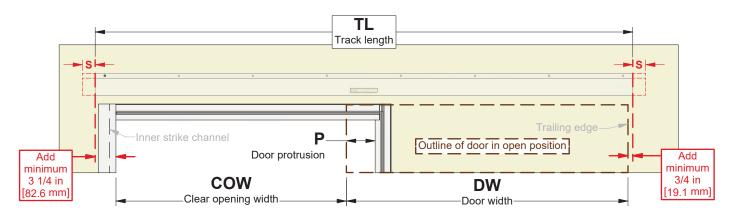




CS-98 Side Mount Track x length (1)

#### **Track Length**

CS-98 Track is supplied to length specified in Approved Opening Layout Drawing unless scribe was ordered. If on-site cutting is required, refer to guidelines provided in drawing below to determine appropriate final length.

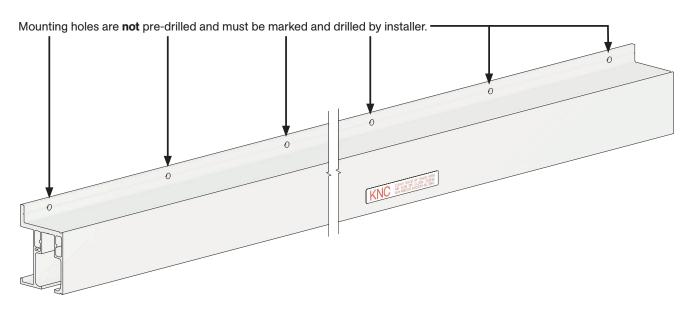


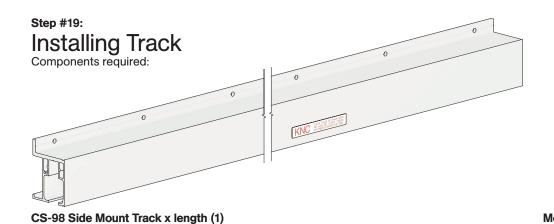
#### **Drill Mounting Holes**

Drill clearance holes through mounting flange of CS-98 Track at appropriate intervals.

#### Note:

- · Use a minimum of Ø5/16 in [8 mm] lag bolts or structural bolts, spaced 12–16 in [300–400 mm] on center.
- · Proper structural support is required. Always consult a structural engineer to confirm that mounting surface and fasteners are suitable for load and application.







#### **Securing Track**

Level and secure track to structural support or backing at height as indicated by **TH** (Track height) found on Approved Opening Layout Drawing.

#### Field Adjustment (If Site Conditions Differ)

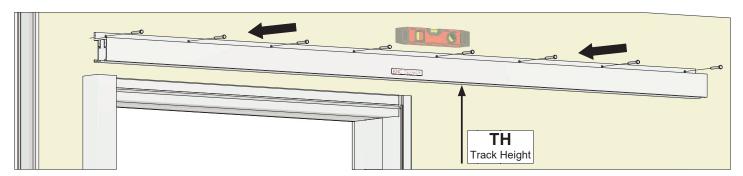
If track height is **not** specified or must be recalculated on-site, determine **TH** using following formula. **DH** (Door height)

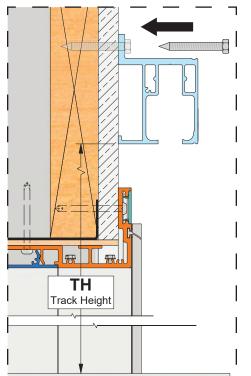
- + 1/2 in [12.7 mm] bottom guide system clearance
- + 1 3/4 in [44.5 mm] midpoint adjustment range of top hanger system
- = **TH** (Track height, distance from finished floor to underside of CS-98 Track)

#### Example:

84 in [2134 mm] (**DH**)

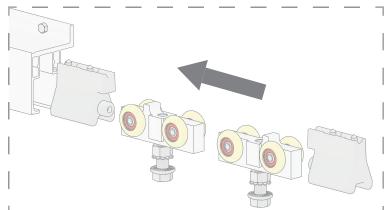
- + 1/2 in [12.7 mm]
- + 1 3/4 in [44.5 mm]
- = 86 1/4 in [2191 mm] (**TH**)





#### ▲ Note for Stops and Hangers

If ends of track will **not** be accessible after track is secured to wall, complete **step #21** on page 52 to insert Stops and Hangers before securing track to wall.



#### Step #20:

### Guide Prep Components required:



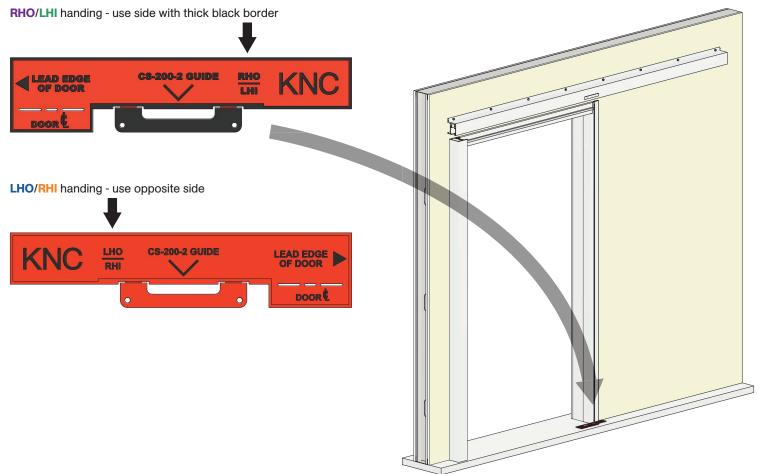
**CS-GLT Guide Locator Tool (1)** 

Pre-Install Note: Guide must be installed on finished floor.

#### **Determine Handing**

Identify proper side facing up by locating door handing text on both sides of CS-GLT Tool.

Check both sides of CS-GLT Tool to determine correct orientation based on door handing:



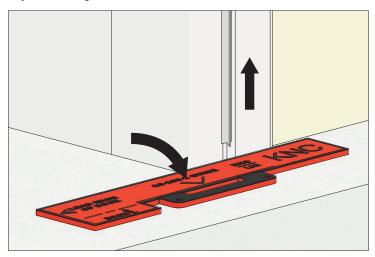
#### **Position CS-GLT Tool**

Place CS-GLT Tool against outside face of CS-JB Jamb Base.

Ensure "Lead Edge of Door" text and arrow are pointing toward strike side of opening.

Gently lift gasket to seat tool tight and square against CS-JB.

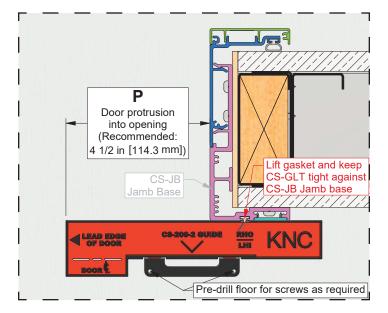
The distance from face of CS-JB to lead edge of tool represents required door protrusion (P) -as determined by Approved Opening Layout Drawing.



#### **Drill Pilot Holes**

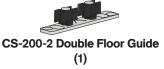
Hold CS-GLT Tool firmly in place and drill through marked hole locations using it as a template. Choose drill bit and screws appropriate for your floor type:

Floor Type	Drill Bit Size	Screw Type
Wood	Ø1/8 in [3.2 mm]	#10 x 1-1/2" Flat Head Wood Screws
Concrete	Ø5/32 in [4 mm]	3/16" x 1-3/4" Cement Flat Head Phillips Screws



#### Step #21:

# Installing Guide Components required:



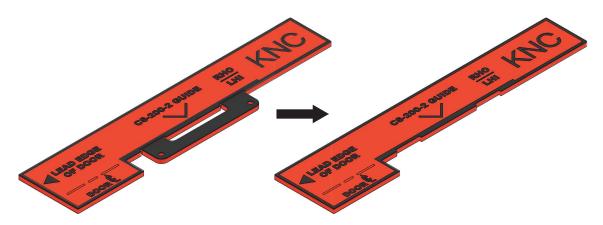






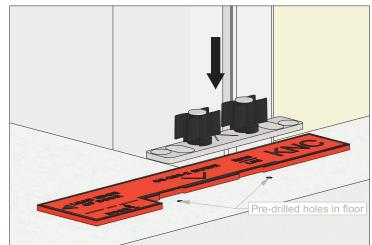
#### Placing and Pre-Fastening Guide

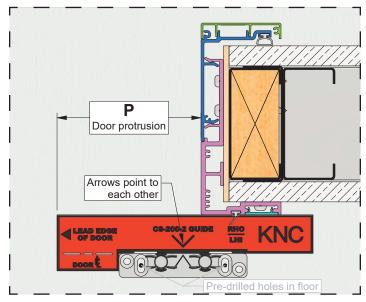
Carefully break off drill template section from CS-GLT Tool.

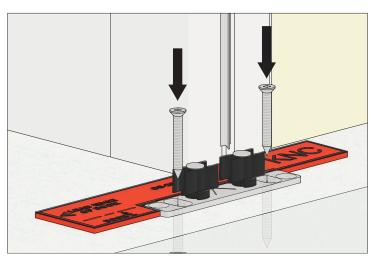


Place remaining portion of tool back in same location as it was in step #19, maintaining alignment. Position CS-200-2 Guide against tool, aligning oblong holes over pilot holes drilled in previous step. Attach guide loosely using two (2) of supplied screws based on floor type:

Floor Type	Screw Type
Wood	#10 x 1-1/2" Flat Head Wood Screws
Concrete	3/16" x 1-3/4" Cement Flat Head Phillips Screws





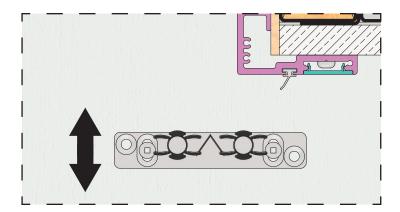


#### **Adjusting Guide**

Use oblong holes to fine-tune front-to-back position of guide.

Do **not** overtighten screws until final placement is confirmed.

Final adjustments should be made after door is installed and its plumb is verified.



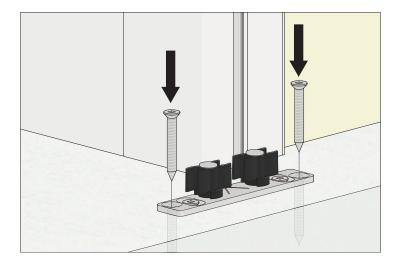
#### Securing Guide (Complete After Step #22 - Door Installation)

▲ Note: This step must be completed after step #22 (Hanging Door onto Hangers), once door has been installed and its plumb confirmed.

After verifying door is plumb and all guide adjustments are finalized, temporarily remove door to expose two outer holes in guide. Pre-drill through these holes into floor.

Install remaining two (2) screws to fully secure guide in place.

This ensures guide is properly anchored and maintains alignment during operation.



#### Step #22:

## Inserting Stops and Hangers

Components required:





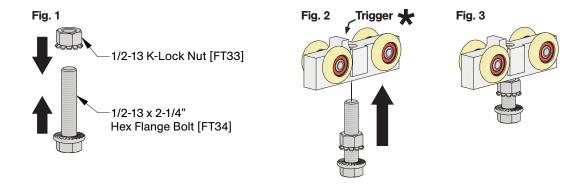




#### **Assembling Hangers**

Assemble two (2) CC-998 Hangers as shown below:

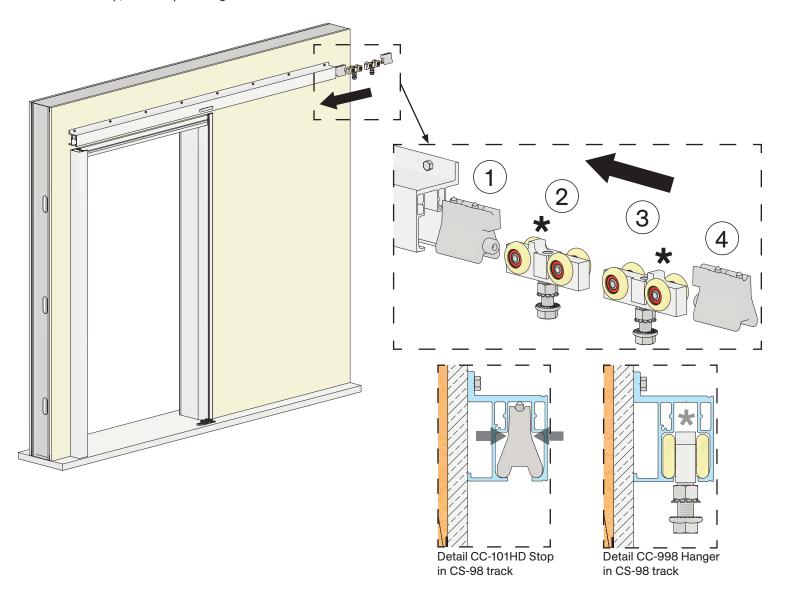
- Fig. 1 Thread a 1/2-13 K-Lock Nut [FT33] onto a 1/2-13 x 2-1/4" Hex Flange Bolt [FT34], with lock washer facing bolt head.
- Fig. 2 Thread assembly from Fig. 1 into CC-912 Hanger Body from underside, side opposite trigger. Do NOT fully tighten.
- Fig. 3 Final result: Two (2) completed CC-998 Hanger assemblies.



#### **Inserting Hardware into Track**

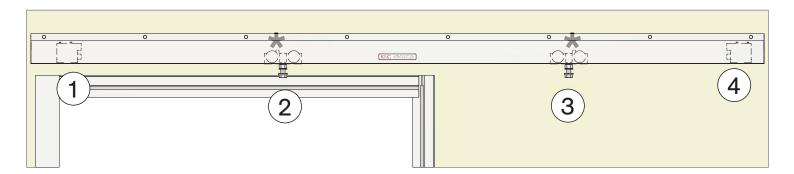
Using either open end of track (right side shown in following illustrations), insert following components in order:

- CC-101HD Stop, with bumper facing outward.
   CC-998 Hanger assembly, with trigger (\*) end leading.
   CC-998 Hanger assembly, with trigger (\*) end trailing.
- 4. CC-101HD Stop, with bumper facing inward.



#### **Component Positioning**

Place hardware components approximately as shown within track.



#### Step #23:

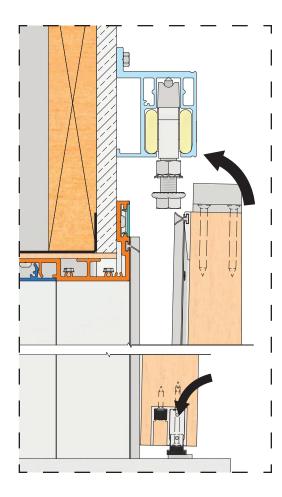
# Installing Door Components required:

#### **Assembled door**

#### **Position Door Over Floor Guide**

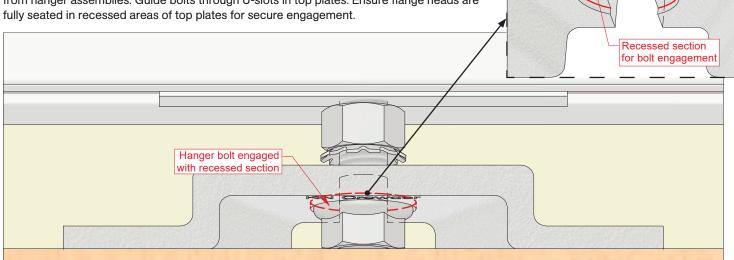
Raise door assembly with back face oriented toward wall. Carefully lower door over floor guide, ensuring CS-200-2 Guide engages inside guide-channel slot.





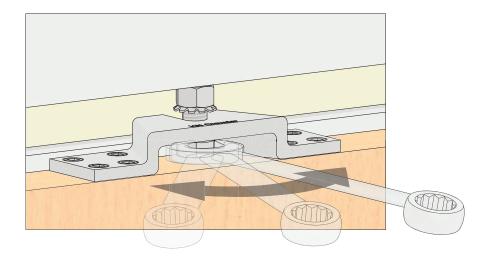
#### **Hanging Door onto Hangers**

Align C-998 Top Plates (mounted on top of door) with 1/2-13 x 2-1/4" Hex Flange Bolts [FT34] from hanger assemblies. Guide bolts through U-slots in top plates. Ensure flange heads are



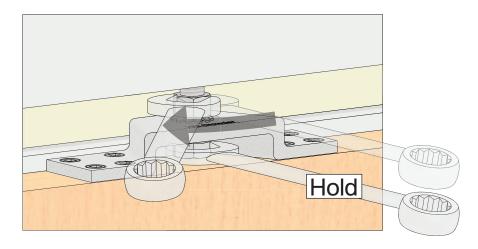
**Adjusting Door** 

Adjust door's height and plumb by turning hex head of hanger bolts using a 3/4 in [19 mm] wrench.



#### **Locking Door Adjustment**

Once door is properly positioned, tighten 1/2-13 K-Lock Nuts [FT33] with a second 3/4 in [19 mm] wrench while holding hanger bolts steady to prevent rotation, locking adjustment in place.

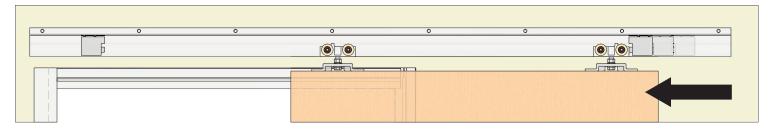


#### Step #24:

# Adjusting Stop for Door in Open Position

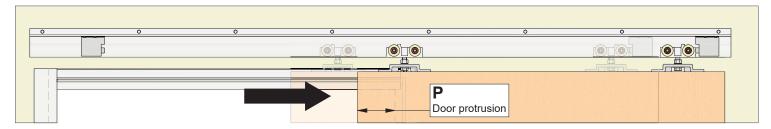
#### **Positioning Stop**

After door has been installed, position it approximately 5–10 in [120–250 mm] away from its fully open position (as shown right side in illustrations below). Slide loose right-side CC-101HD Stop along within track until its bumper contacts hanger body.



#### **Setting Final Stop Position**

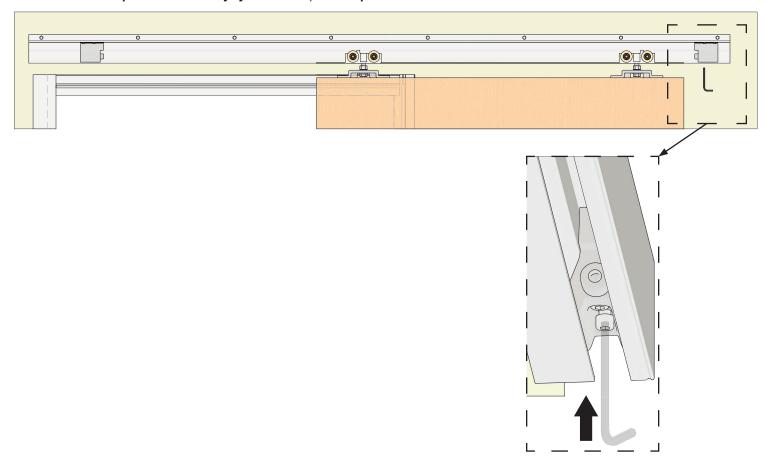
With right-side CC-101HD Stop loose, carefully slide door and stop to its fully open (or desired open) position, accounting for required door protrusion as shown in Approved Opening Layout Drawing.



#### **Securing Stop**

Carefully slide door away from right-side CC-101HD Stop, taking care not to disturb stop's position. Using a 3/16 in Allen key, tighten one of two cone-point cap screws to hold stop in place. Slide door open to confirm contact with stop and check door's final position. If no further adjustment is needed, tighten second cap screw to fully lock stop in place.

Note: CC-101HD Stops are held securely by a friction fit, as cone point bites into aluminum track.

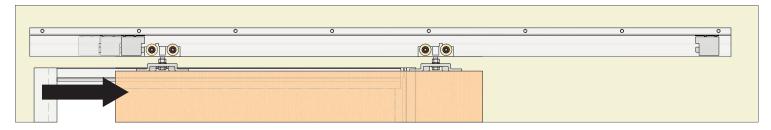


#### Step #25:

## Adjusting Stop for Door in Closed Position

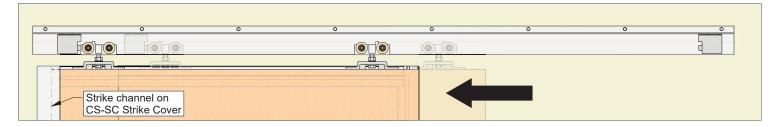
#### **Positioning Stop**

Position door approximately 5–10 in [120–250 mm] away from its fully closed position (as shown left side in illustrations below). Slide loose left-side CC-101HD Stop along within track until its bumper contacts hanger body.



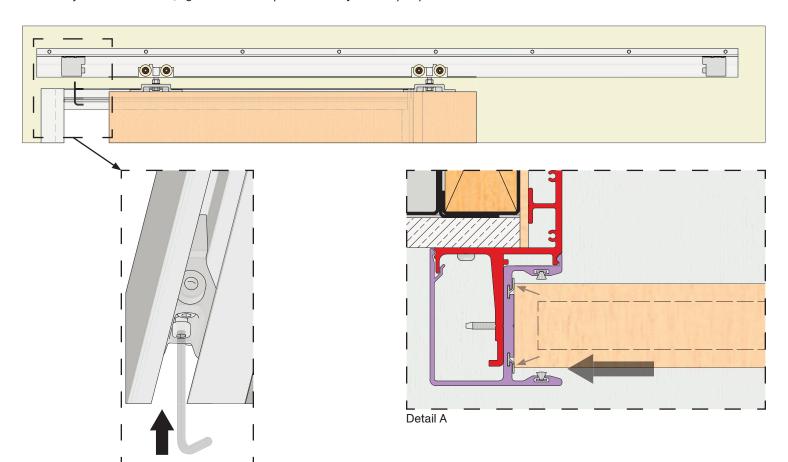
#### **Setting Final Stop Position**

With left-side CC-101HD Stop loose, carefully slide door to its fully closed (or desired closed) position. Ensure leading edge of door makes full contact with **CS-SC** Strike Cover's strike channel, compressing strike gaskets as intended (see Detail A).



#### **Securing Stop**

Carefully slide door away from left-side CC-101HD Stop, taking care not to disturb stop's position. Using a 3/16 in Allen key, tighten one of two cone-point cap screws to hold stop in place. Slide door closed to confirm full contact with the strike cover and gasket compression. If no further adjustment is needed, tighten second cap screw to fully lock stop in place.



#### Step #26:

## Installing Catch 'N' Close for Closed Position

Components required:



#### **Review Catch 'N' Close Devices**

Before installation, ensure each Catch 'N' Close Device is in retracted position, as shown. If hook is **not** in retracted position, press it towards End 'A' until it locks into place—this may require significant finger pressure. Identify End 'A' and End 'B' for correct orientation during installation.

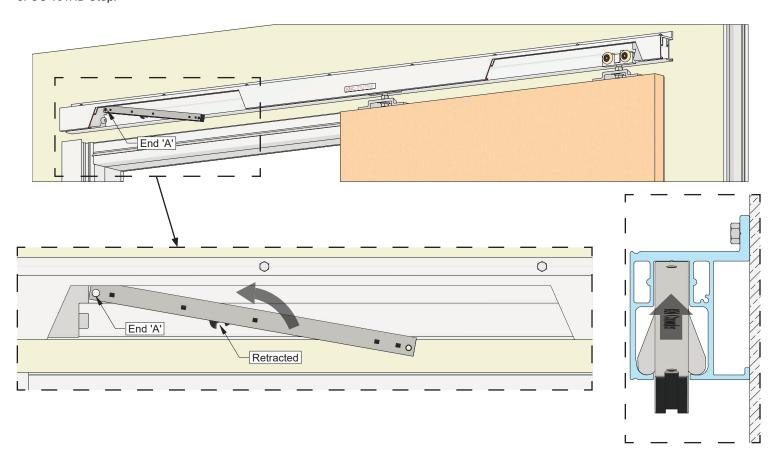


#### **Device Selection Notes:**

For doors 200 lbs [90 kg] or less, use CC-2 Catch 'N' Close Devices. For doors 200–300 lbs [90–136 kg], use CC-3 Catch 'N' Close Devices.

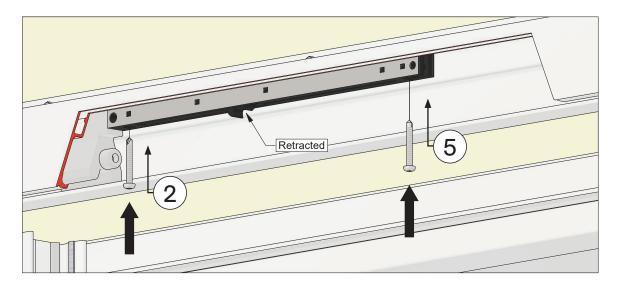
#### **Position Device**

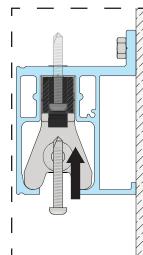
With door in fully open position, insert one Catch 'N' Close Device into track, ensuring End 'A' is positioned firmly against upper body of CC-101HD Stop.



#### **Securing Device**

- 1. Pre-drill two (2) Ø9/64 in [3.6 mm] pilot holes to facilitate easier alignment and screw installation.
- 2. Install first screw, located closest to CC-101HD Stop. If using an impact driver, avoid over-tightening to prevent damage.
- 3. Remove any metal shavings from track.
- 4. Slide door closed to test system engagement.
- 5. If properly positioned, install second screw to fully secure device.





#### Step #27:

# Installing Catch 'N' Close for Open Position

Components required:



#### Review Catch 'N' Close

Before installation, ensure each Catch 'N' Close Device is in retracted position, as shown. If hook is **not** in retracted position, press it towards End 'A' until it locks into place—this may require significant finger pressure. Identify End 'A' and End 'B' for correct orientation during installation.

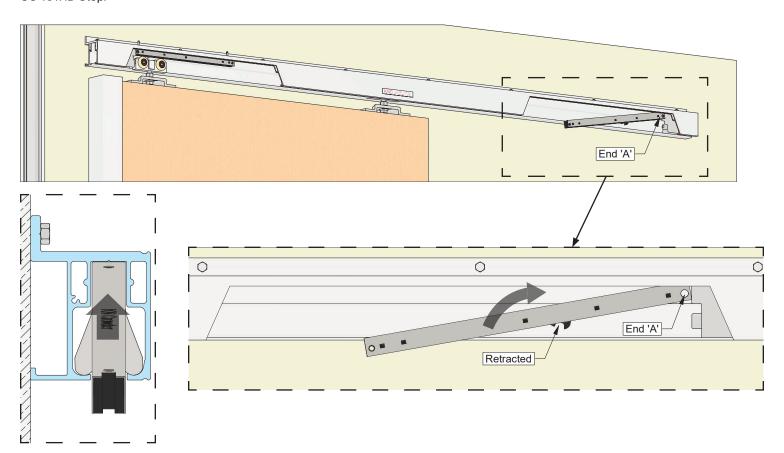


#### **Device Selection Notes:**

For doors 200 lbs [90 kg] or less, use CC-2 Catch 'N' Close Devices. For doors 200–300 lbs [90–136 kg], use CC-3 Catch 'N' Close Devices.

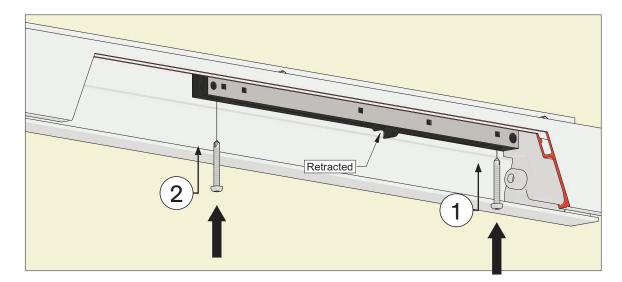
#### **Position Device**

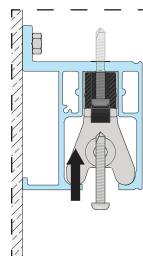
With door in fully closed position, insert second Catch 'N' Close Device into track, ensuring End 'A' is positioned firmly against upper body of CC-101HD Stop.



#### **Securing Device**

- 1. Pre-drill two (2) Ø9/64 in [3.6 mm] pilot holes to facilitate easier alignment and screw installation
- 2. Install first screw, located closest to CC-101HD Stop. If using an impact driver, avoid over-tightening to prevent damage.
- 3. Remove any metal shavings from the track.
- 4. Slide door open to test system engagement.
- 5. If properly positioned, install second screw to fully secure device.





#### Step #28:

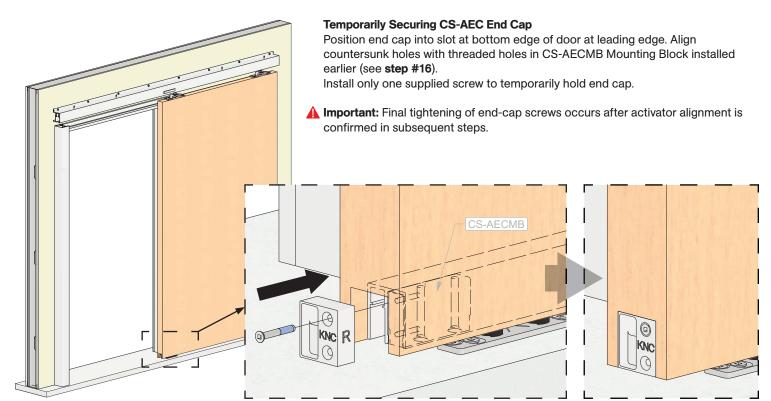
## **Automatic Door Bottom Activator Prep**

Components required:



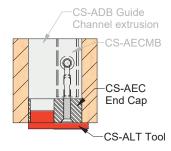


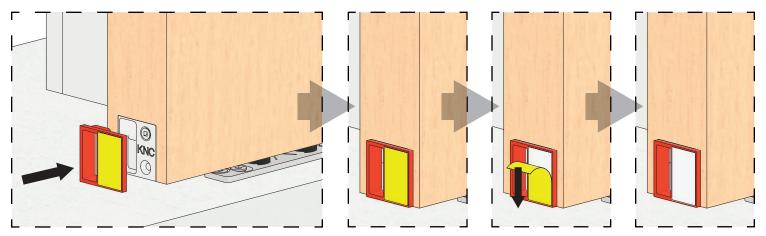




#### **Positioning CS-ALT Tool**

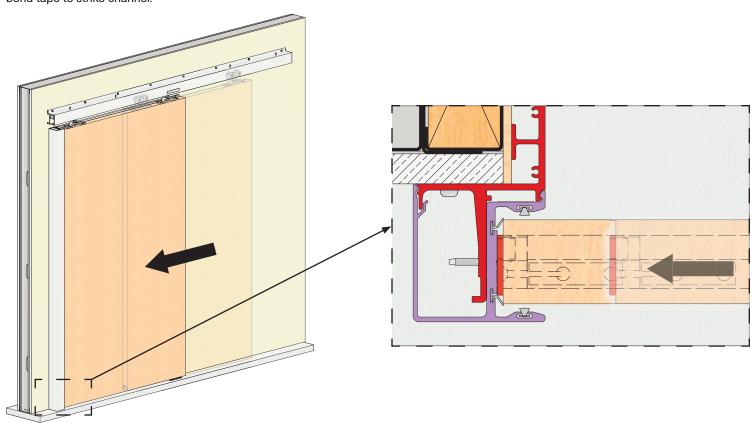
Insert protruding portion of CS-ALT Tool into recess in end cap until snug. Peel yellow film from two-sided tape to expose white adhesive. This adhesive will be used to temporarily secure CS-ALT Tool during alignment.



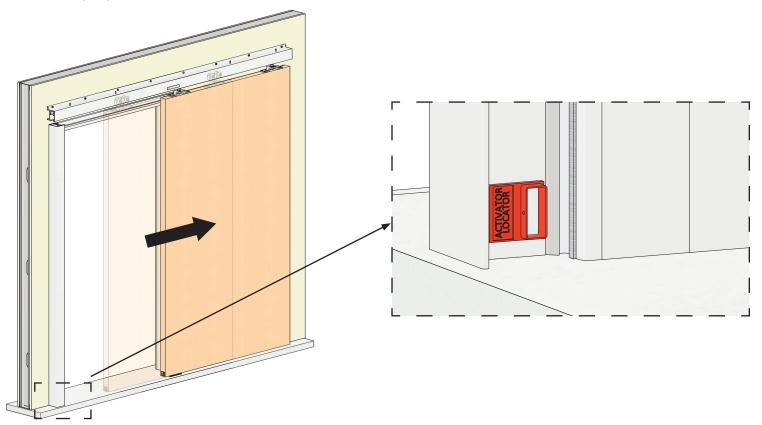


#### **Transfer CS-ALT Tool to Strike Cover**

Slide door to closed position so exposed tape on CS-ALT Tool contacts strike channel on CS-SC Strike Cover. Press door closed firmly to bond tape to strike channel.



Slide door to open position; CS-ALT Tool should remain adhered to strike channel.



#### Step #29:

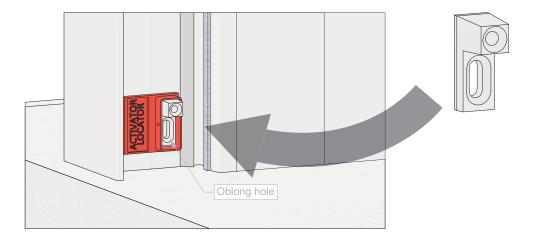
# **Automatic Door Bottom Activator Installation**

Components required:



#### **Position Activator**

Position activator in protruding portion of CS-ALT Tool, oblong hole at bottom.



#### Mark and Pre-drill

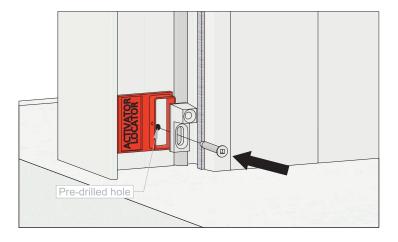
Mark center of oblong hole on strike channel. Using a Ø1/8 in [3 mm] drill bit, pre-drill through marked center point penetrating both strike cover and strike base flange.



#### **Fasten Activator**

Secure activator with supplied self-tapping screw.

Important: Do not use excessive force; breakage may lodge inside aluminum and prevent correct activator installation. If hole is undersized: (1) thread aluminum with #6-32 tapping bit, or (2) slightly enlarge hole in strike cover only.

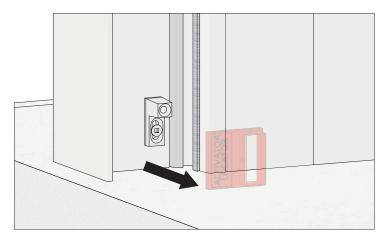


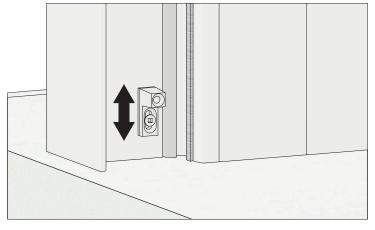
#### **Remove CS-ALT Tool**

Peel CS-ALT Tool off strike channel and discard.

#### **Functional Check**

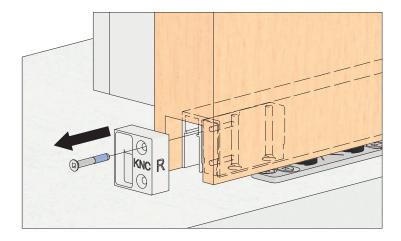
Slide door closed. Verify activator inserts into end cap without interference. Adjust vertically if needed.





#### **Remove End Cap**

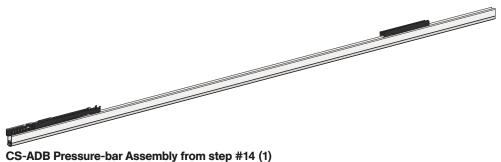
To prepare for next step.



#### Step #30:

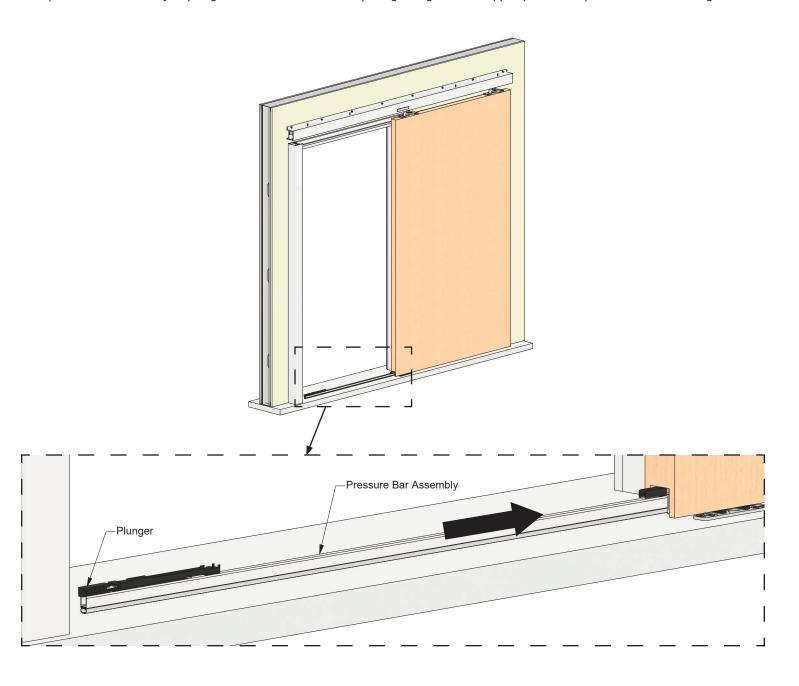
# Automatic Door Bottom Pressure-Bar Assembly Installation

Components required:



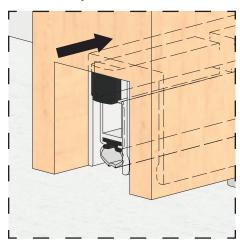
#### Orient

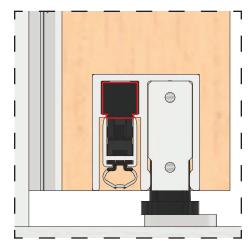
Hold pressure-bar assembly so plunger end faces strike side of opening. Plunger has a stepped profile—keep correct rotation during insertion.

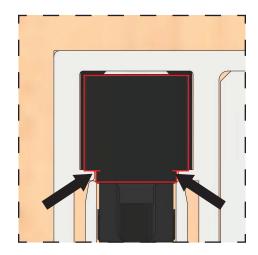


#### Insert

Slide assembly into automatic door bottom extrusion.

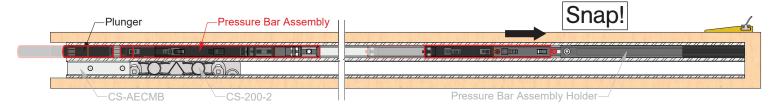




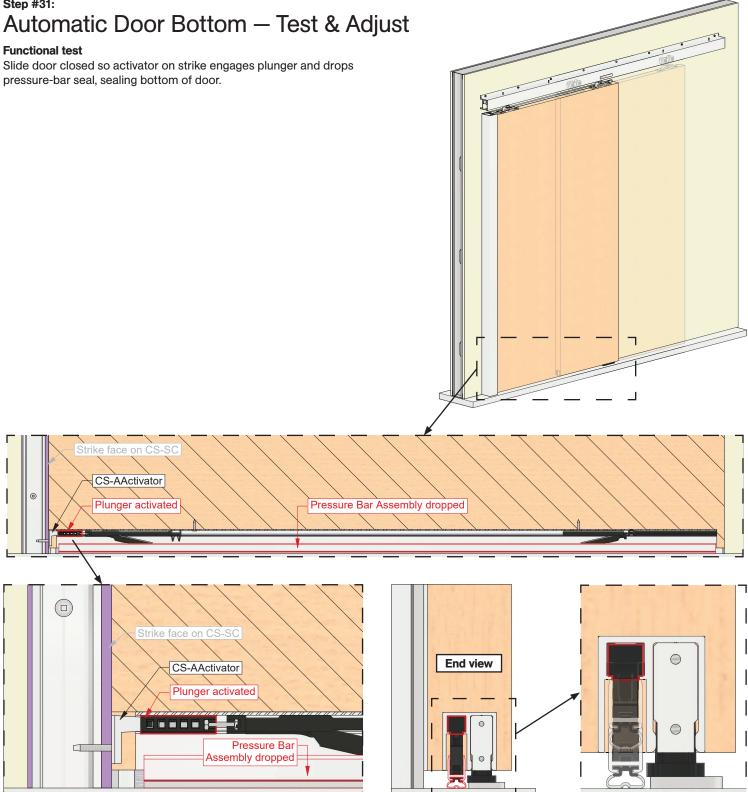


#### Lock in place

Push fully until assembly snaps into internal pressure-bar assembly holder. A distinct snap will indicates lock.



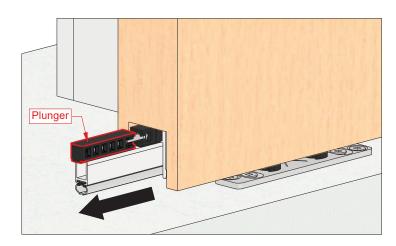
#### Step #31:

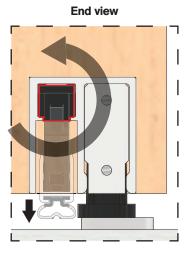


#### Adjust - not fully sealing

If pressure bar does **not** drop enough to seal:

- 1. Open door.
- 2. Pull out pressure-bar assembly.
- 3. Rotate plunger counterclockwise to increase drop distance.
- 4. Reinsert until **snap** confirms lock.
- 5. Close door and test.
- 6. Repeat until seal is achieved.

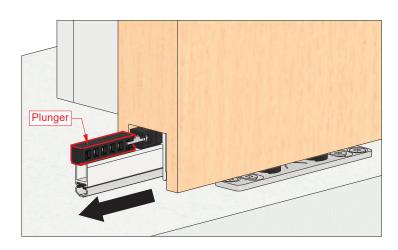


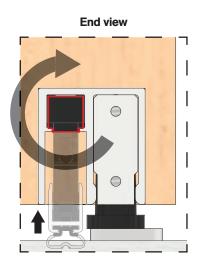


#### Adjust - door not closing

If pressure bar drops fully but door does not close tight to strike:

- 1. Open door.
- 2. Pull out pressure-bar assembly.
- 3. Rotate plunger clockwise to reduce drop distance.
- 4. Reinsert until **snap** confirms lock.
- 5. Close door and test.
- 6. Repeat until door closes correctly.





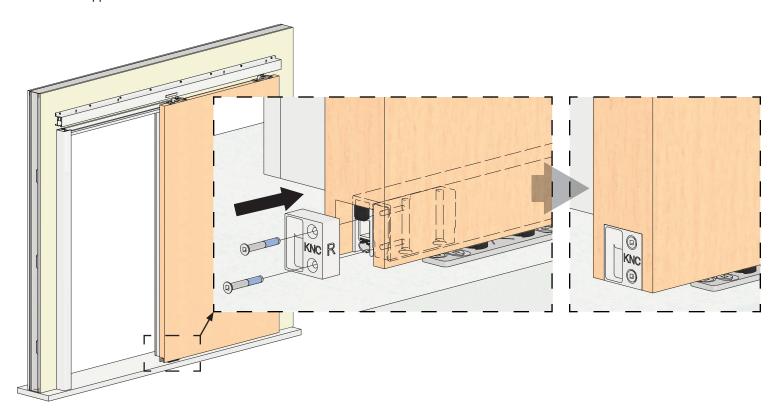
#### Step #32:

# Automatic Door Bottom — Installing End Cap

Components required:



Seat end cap into slot at bottom edge at leading edge. Align countersunk holes with threaded holes on CS-AECMB Mounting Block. Fasten with supplied screws.



#### Step #33:

# Automatic Door Bottom — Securing Activator (CS-AACTIVATOR)

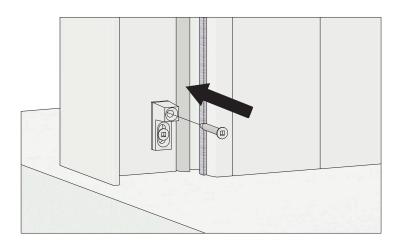
Components required:

#6-32 x 1" Flat Head Type F Screws (2)
[FT60]

Note: Activator should already be positioned for proper engagement (set in step #29)

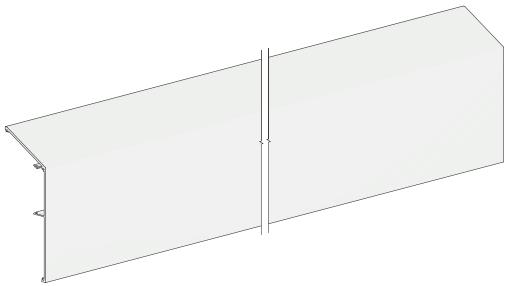
Using Ø1/8 in [3 mm] drill bit, pre-drill through center of remaining hole on activator, penetrating strike cover and strike base flange. Fasten with supplied self-tapping screw.

Important: Do not use excessive force; breakage may lodge inside aluminum and prevent correct activator installation. If hole is undersized: (1) thread aluminum with #6-32 tapping bit, or (2) slightly enlarge hole in strike cover only.



#### Step #34:

# Installing Fascia Components required:



CS-99 Snap-on Fascia x length (1)

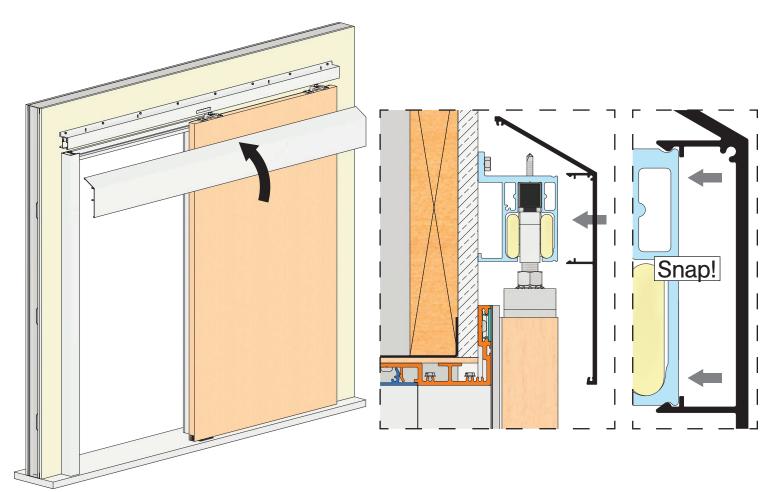
#### **Preparing Fascia**

Fascia length is supplied as specified in Approved Opening Layout Drawing, unless scribe was ordered. If trimming is necessary, cut fascia to match installed length of CS-98 track.

#### Installing Fascia

Lift Fascia up to track. Snap it into place as shown.

If fascia feels loose, use a rubber mallet to gently tap inside legs at 24 in [600 mm] intervals to tighten fit.



#### Step #35:

# Installing Fascia End Caps Components required:

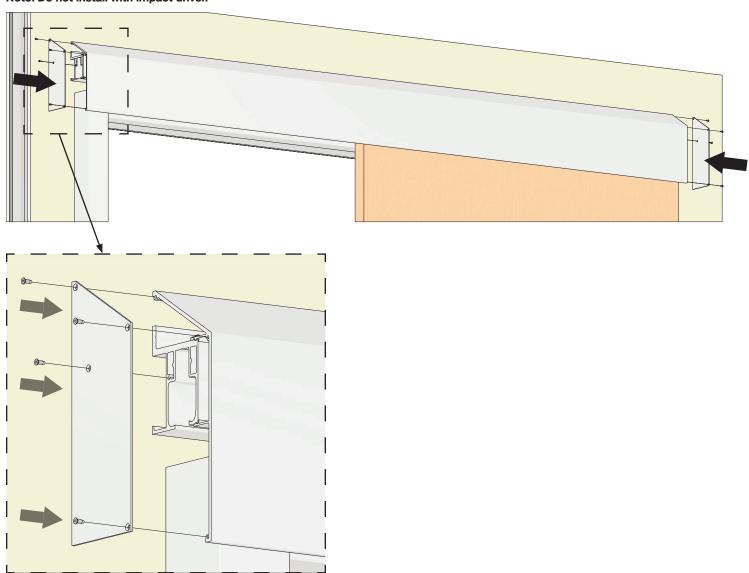


#4 x 5/16" Flat Head Screws (8) [FT29]

#### Installing End Caps

Install CS-9 end caps as shown using supplied screws.

Note: Do not install with impact driver.



# Troubleshooting

Issue	Solution	
Gaps at joints	When cutting covers or parts, ensure accurate cuts for a snug fit as outlined in the installation steps. This limits visible gaps at joints. If parts are cut too short, contact your KN Crowder distributor for replacements.	
Chatter or noise when door is sliding	Check for aluminum shavings inside track. These can embed in nylon wheels and cause noise during operation.	
Door is hard to move	<ul> <li>Ensure floor guide is positioned far enough from the wall to allow clearance for gaskets.</li> <li>Ensure guide channel at the bottom of door is not overtightened, as this can pinch the guide and restrict movement. If overtightening is suspected, remove door and slide guide inside channel to check for smooth travel - there should be little to no resistance. If needed, loosen screws slightly on either side of guide channel, then recheck for smooth sliding before reinstalling door.</li> <li>Confirm the door is not dragging on floor. If it is, adjust door height as needed to eliminate contact.</li> </ul>	
Door rattles	Check all locking nuts and screws on hangers are tightened and secure.	
Door is <b>not</b> engaging Catch 'N' Close device	<ul> <li>Confirm CC-998 Hangers are correctly oriented (see step #21).</li> <li>Ensure the Catch 'N' Close device is in the extended (engaged) position before sliding the door toward it. If the hook is still retracted, the door will bypass the device and fail to engage.</li> </ul>	
Replacing the Catch 'N' Close Device	The Catch 'N' Close system is designed for easy replacement. If a device fails, remove the two screws securing it and replace with a new device.	
Replacing gasket inserts	Slide out existing jamb gasket inserts and replace with new ones.  Some gaskets may require door removal and CS-SC Strike Cover removal for access.  Note: CS-AFB Angled Flat Bar gaskets are peened into place and cannot be removed.  Replacing them requires purchasing a new CS-AFB with gasket pre-installed.	
Automatic Door Bottom is <b>not</b> fully sealing	With door closed, if pressure bar does <b>not</b> drop fully, see <b>step #31</b> (page 71) to adjust CS-ADB Plunger drop height.	
Door is <b>not</b> fully closing	<ul> <li>Ensure CS-ADB Plunger is not over extended; an overextended plunger can drop pressure bar prematurely and reach travel limit before door closes.</li> <li>See step #31 (page 71) to adjust drop.</li> <li>Verify door is plumb and slides into CS-SC Strike Cover Strike Channel without interference. A door out of plumb may not enter strike channel properly, preventing full close.</li> </ul>	

Superior design & quality: KN Crowder is committed to innovation and producing quality engineered, durable, time-tested sliding door hardware. Our engineering experts provide solutions to your specific hardware needs. Our raw materials are of the highest quality and North American sourced, with all manufacturing done in Canada. With over 150,000 cycle tests or the equivalent of 30 years of use, our hangers stand strong without experiencing any measurable wear or increase in noise.

