

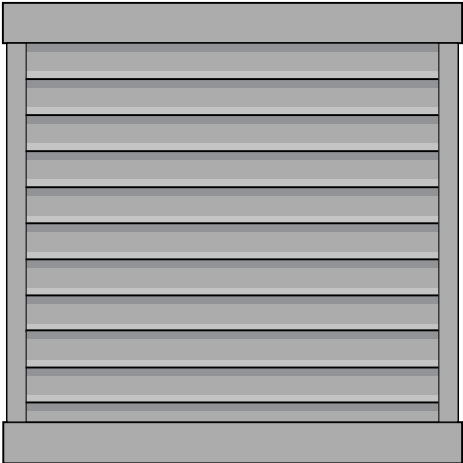
SDL-TR70

Installation Instructions

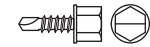


Flush-Mounted Louver for Transoms
For 1 3/8 in [34.9 mm] to 1 3/4 in [44.5 mm] doors

Parts List



SDL-TR70 Louver

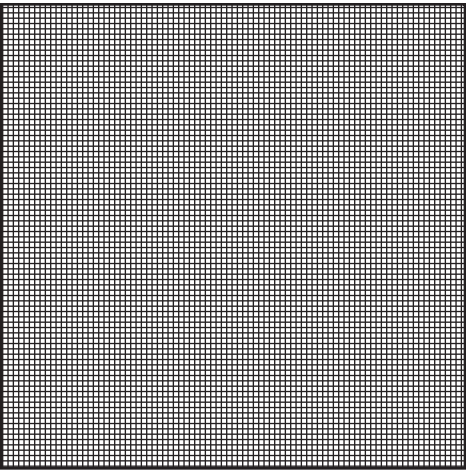


**Hex Head
Self-Drilling
Tek Screws**
(quantity based
on louver size)

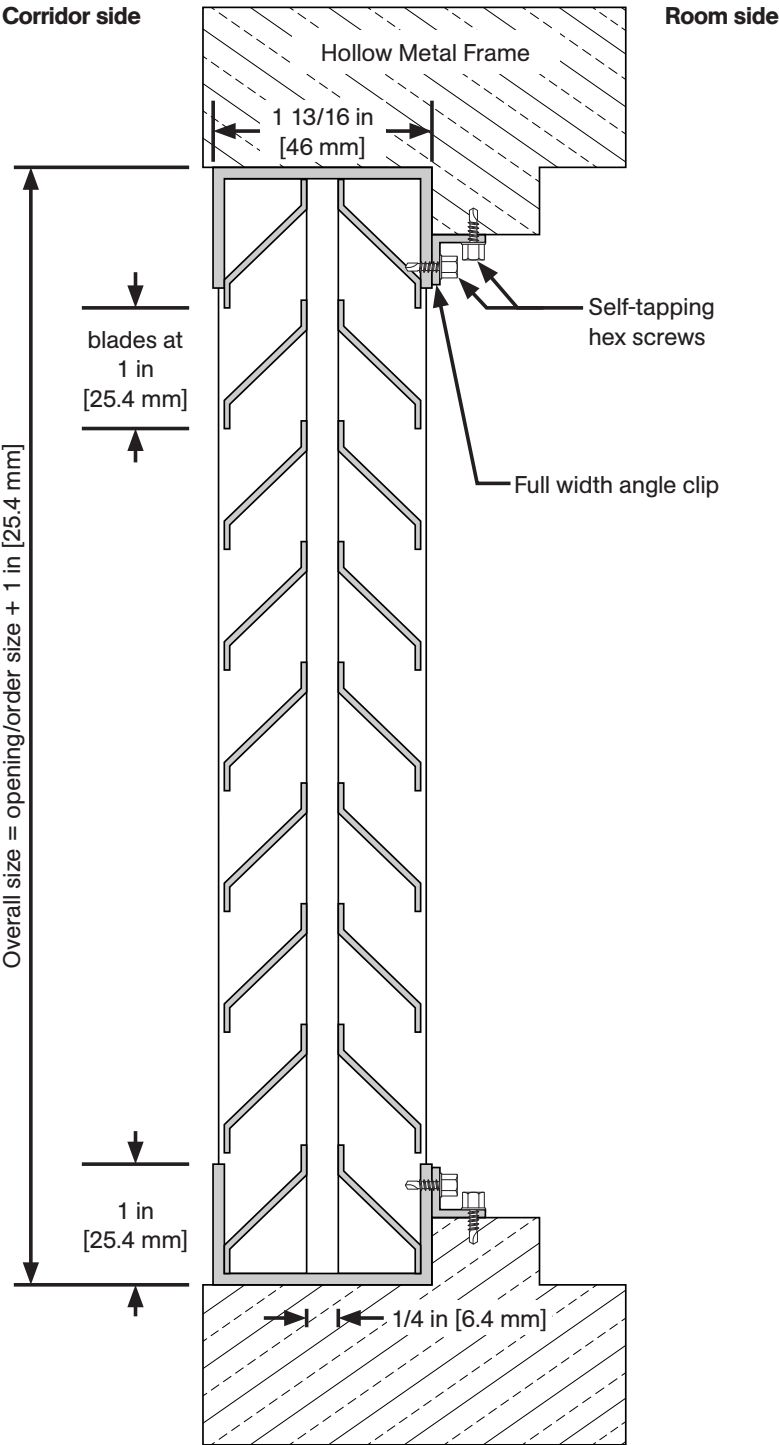


Mounting Brackets
(quantity based
on louver size)

Optional Add-on Products



Insect Screen or Bird Screen



Installation Steps

Step #1:
Review and follow the door manufacturer's installation requirements.

Step #2:
Cut hole in door to cut-out size of louver. Ensure opening is plumb and square.

Step #3:
Insert louver into opening in hollow metal frame. Ensure louver is centered side to side and properly positioned front to back.

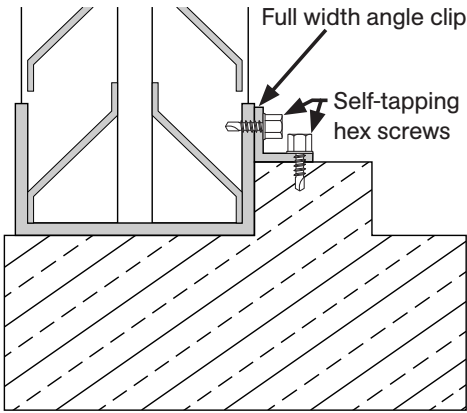
Step #4:
On inside, align full width angle clip along bottom edge of frame so that it abuts hollow metal frame on sides.

Step #5:
Using Hex Head Self-Drilling Tek Screws provided, screw through angle clip into bottom hollow metal frame, and through angle clip into bottom edge of louver frame.

Step #6:
Repeat **step #5** for top of frame, and both sides as needed to secure louver.

Step #7:
Check louver is correctly positioned on door, then tighten screws alternately in a criss-cross pattern to ensure equal pressure applied.

Note: Do not overtighten as it may deflect frame.



Cleaning and Maintenance

Material	Finish	Instructions
Steel	Powder Coat Paint	Use a soft cloth and mild soap and water.
Stainless Steel	304 Stainless Steel with #4 finish (630)	Use a soft cloth and mild soap and water solution. After cleaning, thoroughly rinse with clear water to remove all traces of the solution and wipe dry to prevent water marks from forming. Stains which resist this treatment can usually be removed by polishing in direction of the grain with a soft cloth and a non-abrasive stainless steel polish such as Mr. Metal by Northern Labs. Test in an unobtrusive area. Note: Do not used steel wool or a wire brush which may embed particles into the product and rust.