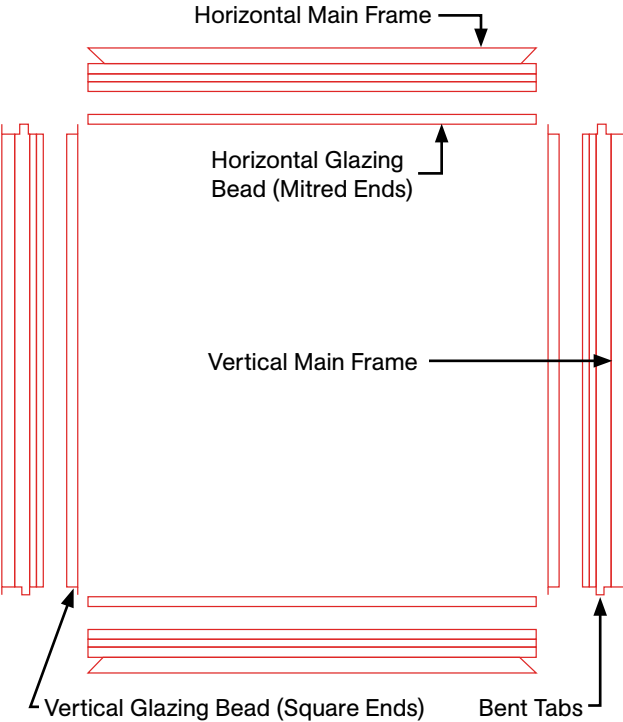


Installation Steps

- Step #1:**
Insert vertical main frame, both sides.
- Step #2:**
Insert horizontal main frame, both top and bottom, into door cut out.
- Step #3:**
Bed glass in putty or mastic.
- Step #4:**
Insert vertical bead, square ends, into channel in main frame.
- Step #5:**
Insert horizontal bead, mitred ends, into channel in main frame, tap with rubber mallet, both top and bottom.

Note: To remove door lite from door, reverse installation instructions.

Vision panels

For 3/4 hour fire door

- Maximum 1296 square inches, exposed area, with no dimension exceeding 54 in [1371.6 mm].
- Minimum dimensions to edges - 6 in [152.4 mm].
- Use listed 1/4 in [6.4 mm].

For 1 1/2 hour fire door

- Maximum 100 square inches of exposed glass area.
- Minimum dimensions to edges - 6 in [152.4 mm].
- Use listed 1/4 in [6.4 mm] wired glass only.

Note: A 1/16 in [1.6 mm] asbestos setting block must be used at bottom of glass for all ratings.

- Lite kits are listed for use on hollow metal fire doors only, with a minimum skin face of 20 guage
- Multiple lites are permitted. The minimum rail between each lite must not be less than 6 in [152.4 mm]

	Glass Size Inches	Door Cut-Out Inches
Horizontals	SHGS-6	6 3/8
	SHGS-8	8 3/8
	SHGS-10	10 3/8
	SHGS-18	18 3/8
	SHGS-20	20 3/8
	SHGS-22	22 3/8
	SHGS-24	24 3/8
	SHGS-26	26 3/8
	SHGS-30	30 3/8
	SHGS-36	36 3/8
	SH-3	4 1/4
	SH-514	6 1/2
	SH-10	11 1/4
	SH-1714	18 1/2
	SH-1914	20 1/2
	SH-2114	22 1/2
	SH-2314	24 1/2
	SH-2514	26 1/2
	SH-2714	28 1/2
	SH-2914	30 1/2
	SH-3114	32 1/2
	SH-3314	34 1/2
Verticals	SV-10	11 1/4
	SV-19	20 1/4
	SV-2314	24 1/2
	SV-2714	28 1/2
	SV-2914	30 1/2
	SV-3114	32 1/2
	SV-3314	34 1/2
	SV-3514	36 1/2
	SV-5314	54 1/2
	SVGS-10	10 3/8
	SVGS-16	16 3/8
	SVGS-18	18 3/8
	SVGS-20	20 3/8
	SVGS-22	22 3/8
	SVGS-24	24 3/8
	SVGS-30	30 3/8
	SVGS-32	32 3/8
	SVGS-34	34 3/8
	SVGS-36	36 3/8
	SVGS-38	38 3/8
	SVGS-42	42 3/8
	SVGS-48	48 3/8
	SVGS-54	54 3/8
	SVGS-65	65 3/8
	SVGS-69	69 3/8