## Installation Instructions

For doors 18 in [ 457 mm ] to 48 in [ 1219 mm ] wide

## Crowder Frame System

- Crowder Frame is a complete pocket door kit system that includes roll-formed steel uprights, to build the pocket for 6MS wall construction
- The complete Crowder Frame kit provides quicker and easier installation than a traditional pocket built on-site
- Cycle tested up to 150,000 times
- Up to 150 lbs. [ 68 kg ] doors
- This installation instructions is suitable for doors 18 in [ 457 mm ] to 48 in [ 1219 mm ] wide and 78 in [ 1981 mm ] to 120 in [ 3048 mm ] high and $13 / 8$ in [ 34.9 mm ] to 3 in [ 76.2 mm ] thick
- For double/bi-parting doors, use two single door kits with CPD-6MS-Joiner Kit and refer to installation instructions CPD-6MS-Joiner Kit
- Complete with C-201 Guide Channel \& CP-200 Pocket Guide system
- It is strongly recommended to use edge pulls or door locks with integrated edge pulls and flush pulls for easy operation of pocket doors
- Visit http://www.kncrowder.com/doorlocks-pulls/ for options
- KN Crowder recommends: C-90L-ET privacy lockset, C-90L-CT security lockset or C-91-BB passage set


Complete Type C-B-6MS kit illustrated. Framing by others.


## Table of Contents

## Product Details \& Dimensions

2 Section View
3 Plan View \& Elevation View
4 Parts' List
Required Pre-Installation
6 Rough Opening Size

## Installation

7 Installing with Door Prior to Drywall
13 Troubleshooting
14 Installing Drywall Prior to Door

## Suggested Finishing \& Dimensions

17 Section View
18 Plan View
18 Finishing Steps

## Template

19 Top Plate Location

## Overview

20 How It All Comes Together

## Product Details \& Dimensions



## Plan View



## Opened position

## Elevation View



## Parts' List



CP-806 Header Track $x$ (length options listed below)
For Type C-B-6MS for doors up to 36 in [ 914 mm ] wide:
(1) piece $\times 735 / 8$ in [ 1870 mm ]

For Type C-B-6MS-EXW4 for doors up to 48 in [ 1219 mm ] wide:
(1) piece $\times 995 / 8$ in [2531 mm]


CP-930 Drywall Support x
(quantity and length options listed below)
For Type C-B-6MS for doors up to 36 in [ 914 mm ] wide:
(2) pieces $\times 353 / 4$ in [ 908 mm ]

For Type C-B-6MS-EXW4 for doors up to 48 in [1219 mm] wide:
(2) pieces $x 473 / 4$ in [1213 mm]


C-201 Guide Channel $x$ length (1) For doors up to 36 in [ 914 mm ] wide: (Length = door width + 1 in [ 25.4 mm ], example: 36 in [914 mm] door $=37$ in [ 939 mm ] guide channel)
For doors greater than 36 in [ 914 mm ] up to 48 in [ 1219 mm ] wide:
(Length = door width + 2 1/2 in [63.5 mm], example:
48 in [1219 mm] door $=50 \mathbf{1 / 2}$ in [1282.7 mm] guide channel)

(4) CP-907 Steel Upright ( 90 1/2 in [2299 mm] long)

For Type C-B-6MS-EXH8 for doors up to 36 in [ 914 mm ] wide $x 96$ in [ 2438 mm ]/2455 mm high:
(4) CP-908 Steel Upright ( $\mathbf{1 0 2} \mathbf{1 / 2}$ [2604 mm] long)

For Type C-B-6MS-EXH10 for doors up to 36 in [ 914 mm ] wide x 120 in [ 3048 mm ] high:
(4) CP-910 Steel Upright ( 126 1/2 in [ 3213 mm ] long)

For Type C-B-6MS-EXW4 for doors up to 48 in [1219 mm] wide $x 84$ in [ 2134 mm$] / 2150 \mathrm{~mm}$ high:
(6) CP-907 Steel Upright (90 1/2 in [2299 mm] long)

For Type C-B-6MS-EXW4H8 for doors up to 48 in [1219 mm] wide x 96 in [ 2438 mm ]/2455 mm high:


CP-HB6MS Header Bracket (2)
(6) CP-908 Steel Upright ( $\mathbf{1 0 2} \mathbf{1 / 2} \mathbf{~ i n ~ [ 2 6 0 4 ~ m m ] ~ l o n g ) ~}$

For Type C-B-6MS-EXW4H10 for doors up to 48 in [1219 mm] wide $\times 120$ in [ 3048 mm ] high:
(6) CP-910 Steel Upright ( $\mathbf{1 2 6} \mathbf{1 / 2}$ in [ 3213 mm ] long)


C-411 Spinwheel Nut (2)

8
5/16"-18 K-Lock Nut (4)
[FT17]

1/4"-\#14 x 3/4" Hex Tek Screw (14)
[FT36]

Pan Head Screw (2)
[FT2]

## \#6 x 1" Fine Thread Drywall Screw (60) <br> [FT30]

## (e) <br> \#10 x 3/4" Pan <br> Head Screw (16) <br> [FT3]

$\square$ \#10 x 1-1/4" Pan Head Screw (9) [FT4]

\#10 x 1-1/2"
Self-Drilling Screw (8) [FT5]

 \#10 x 2-1/4" Self-Drilling Screw (4) [FT6]

* Extra hardware may be included


## Tools required (not supplied)

Ladder
Measuring Tape
Chalk Line
Chop Saw or Hacksaw (for cutting aluminum)

Level
Pencil Marker
Drill Impact Driver

Ø1/8 in drill bit
Ø9/64 in drill bit
3/8 in Hex driver bit
\#2 Robertson driver bit
\#2 Robertson screw driver
1/2 in Wrench
Rubber Mallet
Air Gun or Cloth

# Required Pre-Installation 

## Note: Read carefully - contains information which if not followed may void warranty or cause injury to users

All testing on this product has been completed with 6 in [ 152.4 mm ] metal stud framing with integrated lumber framing for rough opening to provide sufficient structural support for Crowder Frame pocket door kits. (Framing details may differ based on region. Refer to your region's building codes for framing details). To ensure proper support is provided when using metal studs, verification by a certified structural engineer is required.
For 2X6 (5 1/2 in [139.7 mm]) lumber framing, please refer to KN Crowder's 2X6 Crowder Frame pocket door kits for details.
KN Crowder is not responsible for framing details. KN Crowder's warranty will not cover any issues that result from incorrect structural support/framing details


## Single door opening

Metal stud framing by others
Rough opening height ( ROH ) from finished floor:
At least 94 in [ 2388 mm ] high for doors up to 84 in ( $7^{\prime}-0^{\prime \prime}$ ) or 2150 mm
At least 106 in [2693 mm] high for doors up to 96 in ( $8^{\prime}-0^{\prime \prime}$ ) or 2455 mm (-EXH8 kits)
At least 130 in [ 3302 mm ] high for doors up to 120 in (10'-0") or 3064 mm (-EXH10 kits)
Double/bi-parting door opening
Refer to CPD-6MS-Joiner Kit installation instructions $\overline{\text { Chart CPD-6MS-A }}$ for rough opening sizes.

## Chart A: Rough opening size \& track length

| Door width |  |  | Rough opening width (ROW): |  | CP-806 track length required: |  | Track length equal to: $2 x$ door width |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 18 in | (1'-6") | [457 mm] | 38 in | [ 965 mm ] | $375 / 8$ in | [956 mm] |  |
| 20 in | (1'-8") | [ 508 mm ] | 42 in | [1067 mm] | $415 / 8$ in | [ 1057 mm ] |  |
| 22 in | (1'-10") | [559 mm] | 46 in | [1168 mm] | $455 / 8$ in | [1159 mm] |  |
| 24 in | (2'-0") | [610 mm] | 50 in | [ 1270 mm ] | 49 5/8 in | [1261 mm] |  |
| 26 in | (2'-2") | [660 mm] | 54 in | [1372 mm] | $535 / 8$ in | [ 1362 mm ] |  |
| 28 in | (2'-4") | [711 mm] | 58 in | [1473 mm] | $575 / 8$ in | [ 1464 mm ] | $+$ |
| 30 in | (2'-6") | [762 mm] | 62 in | [1575 mm] | 615/8 in | [1565 mm] | $\begin{gathered} 15 / 8 \mathrm{in} \\ {[41.3 \mathrm{mml}} \end{gathered}$ |
| 32 in | (2'-8") | [813 mm] | 66 in | [1676 mm] | 65 5/8 in | [1667 mm] |  |
| 34 in | (2'-10") | [864 mm] | 70 in | [1778 mm] | $695 / 8$ in | [1769 mm] |  |
| 36 in | (3'-0') | [ 914 mm ] | 74 in | [1880 mm] | 73 5/8 in | [1870 mm] |  |
| 38 in | (3'-2") | [ 965 mm ] | 80 in | [2032 mm] | 79 5/8 in | [2023 mm] |  |
| 40 in | (3'-4") | [1016 mm] | 84 in | [ 2134 mm ] | $835 / 8$ in | [ 2124 mm ] | Track length equal to: |
| 42 in | (3'-6") | [ 1067 mm ] | 88 in | [ 2235 mm ] | $875 / 8$ in | [ 2226 mm ] | 2 x door width |
| 44 in | (3'-8") | [1118 mm] | 92 in | [ 2337 mm ] | 915/8 in | [ 2327 mm ] | \% |
| 46 in | (3'-10') | [1168 mm] | 96 in | [ 2438 mm ] | 95 5/8 in | [ 2429 mm ] | $\begin{gathered} 35 / 8 \mathrm{in} \\ \text { [92.1 mm] } \end{gathered}$ |
| 48 in | (4'-0') | [1219 mm] | 100 in | [2540 mm] | $995 / 8$ in | [2531 mm] |  |

# Installation Steps <br> If Installing with Door Prior to Drywall 

Step \#1:
On one side of rough opening, secure one CP-HB6MS Header Bracket (orientation as shown below in detail "HB") to jamb with
(4) \#10 x 1 1/4" Pan Head Screws [FT4] at required height based on Chart B.

## Header bracket height:

Dimensions shown below for header bracket height are taken from finished floor. If finished floor will be installed after pocket door kit, add finished floor thickness to header bracket height.
Example: 84 in [2134 mm] high door with 3/4 in thick floor $=89$ in [2261 mm] $+3 / 4$ in [19.1 mm] $=893 / 4 \mathrm{in}$ [2280.1 mm] new header height from sub floor (below finished floor).
Note: Foot brackets must be shimmed to level of finished floor. See step \#8 for details.
Step \#2:
On opposite side of opening, secure second CP-HB6MS Header Bracket to jamb at same header bracket height from step \#1 with
(2) \#10 $\times 1$ 1/4" Pan Head Screws [FT4] through two oblong holes on bracket. It is recommended to only secure this bracket with two screws to allow for plumb adjustment when installing track in step \#6.

## Chart B:

Header Bracket height \& upright hole slot ID

| Door height |  |  | Header bracket height measurement from finished floor |  | Type C upright hole ID |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 78 in | (6'-6") | [1981 mm] | 83 in | [2108 mm] | 7 |
| 79 in | (6'-7") | [2007 mm] | 84 in | [2134 mm] | 6 |
| 80 in | (6'-8") | [2032 mm] | 85 in | [2159 mm] | 5 |
| 81 in | (6'-9") | [2057 mm] | 86 in | [2184 mm] | 4 |
| 82 in | (6'-10') | [2083 mm] | 87 in | [2210 mm] | 3 |
| 83 in | (6'-11") | [2108 mm] | 88 in | [2235 mm] | 2 |
| 84 in | (7'-0') | [2134 mm] | 89 in | [ 2261 mm ] | 1 |
| $845 / 8$ in | (7'-0 5/8") | [2150 mm] | 89 5/8 in | [2277 mm] | 0 |
| Below for -EXH8 kits |  |  |  |  |  |
| 90 in | (7'-6") | [2286 mm] | 95 in | [2413 mm] | 7 |
| 91 in | (7'-7") | [ 2311 mm ] | 96 in | [ 2438 mm ] | 6 |
| 92 in | (7'-8") | [ 2337 mm ] | 97 in | [2464 mm] | 5 |
| 93 in | (7'-9") | [2362 mm] | 98 in | [2489 mm] | 4 |
| 94 in | (7'-10') | [ 2388 mm ] | 99 in | [ 2515 mm ] | 3 |
| 95 in | (7'-11") | [ 2413 mm ] | 100 in | [ 2540 mm ] | 2 |
| 96 in | (8'-0") | [ 2438 mm ] | 101 in | [2565 mm] | 1 |
| $965 / 8$ in | (8'-0 5/8') | [ 2455 mm ] | $1015 / 8$ in | [2581 mm] | 0 |

Below for -EXH10 kits

| 114 in | (9'-6") | [2896 mm] | 119 in | [ 3023 mm ] | 7 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 115 in | (9'-7") | [2921 mm] | 120 in | [ 3048 mm ] | 6 |
| 116 in | (9'-8") | [2946 mm] | 121 in | [ 3073 mm ] | 5 |
| 117 in | (9'-9") | [2972 mm] | 122 in | [3099 mm] | 4 |
| 118 in | (9'-10") | [2997 mm] | 123 in | [ 3124 mm ] | 3 |
| 119 in | (9'-11') | [ 3023 mm ] | 124 in | [ 3150 mm ] | 2 |
| 120 in | (10'-0") | [ 3048 mm ] | 125 in | [ 3175 mm ] | 1 |
| $1205 / 8$ in | (10'-0 5/8") | [3064 mm] | 125 5/8 in | [3191 mm] | 0 |



## Step \#3:

Cut CP-806 aluminum header track to correct size if required. To calculate track length:

## For single door kits

For doors up to $\mathbf{3 6}$ in [ 914 mm ] wide:
Length is equal to $2 x$ door width $+15 / 8$ in [ 41.3 mm ]. See column "CP-806 track length required" in $\underline{\overline{\text { Chart A }}}$ for track lengths based on door widths.

For doors greater than 36 in [ 914 mm ] up to 48 in [ 1219 mm ] wide:
Length is equal to $2 x$ door width $+35 / 8$ in [ 92.1 mm ]. See column "CP-806 track length required" in $\overline{\mathbf{C h a r t A}}$ for track lengths based on door widths.


## !! Attention !!

For double/bi-parting door kits, refer to steps \#CPD-2 \& CPD-3 in CPD-6MS-Joiner Kit installation instructions before proceeding.

## Step \#4:

Slide two (2) C-411 Hanger Bodies with wheels into track from one end. Note: Ensure "kncrowder.com" text on hanger bodies both face same side as shown below.

## Step \#5:

Place CP-806 Header Track c/w hangers onto CP-HB6MS Header Brackets previously placed in steps \#1-2.

## Step \#6:

Check Header Track levelness and adjust loose CP-HB6MS Header Bracket (step \#2) until track is level. Secure CP-HB6MS Header Bracket with (2) \#10 x 1 1/4" Pan Head Screws [FT4].

Step \#7:
Secure CP-806 Header Track to CP-HB6MS Header Brackets with
(4) $1 / 4$ "-\#14 x $3 / 4$ " Serrated Hex Tek Screws [FT36], two (2) per bracket.
Note: Impact driver is ideal for this step or pre-drill with Ø9/64 in [ 3.6 mm ] drill bit if desired.


## !! Attention !!

For double/bi-parting doors, refer to steps \#CPD-5 \& CPD-6 in CPD-6MS-Joiner Kit installation instructions before proceeding.


Step \#8:
Use a chalk line against bottom studs of wall to mark lines of opening on both sides as shown below. Locate and secure CP-6MS Foot Brackets (2) or (3) for extra width (EXW4) kits with ( 4 per bracket) \#10 $\times 3 / 4$ " Pan Head Screws [FT3] as per foot bracket location Chart C below.


Note: Foot brackets are reversible. Foot brackets are to be mounted on finished floor. If finished floor is not installed, shim foot brackets to thickness of finished floor. Foot bracket location dimensions are based on standard set-up and will accommodate suggested finishing as shown on pages 17-18. For double/bi-parting doors kits, refer to step \#CPD-7 in CPD-6MS-Joiner Kit installation instructions before proceeding.

## Chart C: Foot bracket location dimensions A, B, C

| Door width |  |  | Dimension A |  | Dimension B |  | Dimension C |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 18 in | (1'-6") | [457 mm] | $191 / 2$ in | [495 mm] | $101 / 2$ in | [267 mm] | ---- |  |
| 20 in | (1'-8") | [ 508 mm ] | $211 / 2$ in | [546 mm] | $101 / 2$ in | [267 mm] | ---- |  |
| 22 in | (1'-10") | [ 559 mm ] | $231 / 2$ in | [ 597 mm ] | 11 1/2 in | [292 mm] | ---- |  |
| 24 in | (2'-0') | [610 mm] | $251 / 2$ in | [648 mm] | $111 / 2$ in | [292 mm] | ---- |  |
| 26 in | (2'-2") | [660 mm] | $271 / 2$ in | [699 mm] | $121 / 2$ in | [ 318 mm ] | ---- |  |
| 28 in | (2'-4") | [711 mm] | $291 / 2$ in | [749 mm] | $131 / 2$ in | [ 343 mm ] | ---- |  |
| 30 in | (2'-6") | [762 mm] | $311 / 2$ in | [800 mm] | $151 / 2$ in | [ 394 mm ] | ---- |  |
| 32 in | (2'-8") | [813 mm] | $331 / 2$ in | [851 mm] | $151 / 2$ in | [394 mm] | ---- |  |
| 34 in | (2'-10') | [864 mm] | $351 / 2$ in | [902 mm] | $171 / 2$ in | [445 mm] | ---- |  |
| 36 in | (3'-0') | [914 mm] | $371 / 2$ in | [953 mm] | $191 / 2$ in | [495 mm] | ---- |  |
| Below apply to -EXW4 (extra width) Crowder Frame pocket door kits |  |  |  |  |  |  |  |  |
| 38 in | (3'-2") | [965 mm] | $411 / 2$ in | [1054 mm] | $243 / 4$ in | [629 mm] | 12 in | [ 305 mm ] |
| 40 in | (3'-4") | [1016 mm] | $431 / 2$ in | [1105 mm] | $263 / 4$ in | [680 mm] | 12 in | [ 305 mm ] |
| 42 in | (3'-6") | [1067 mm] | $451 / 2$ in | [1156 mm] | $283 / 4$ in | [730 mm] | 12 in | [ 305 mm ] |
| 44 in | (3'-8") | [1118 mm] | $471 / 2$ in | [ 1207 mm ] | $303 / 4$ in | [781 mm] | 14 in | [ 356 mm ] |
| 46 in | (3'-10') | [1168 mm] | $491 / 2$ in | [1257 mm] | $323 / 4$ in | [832 mm] | 16 in | [406 mm] |
| 48 in | (4'-0') | [1219 mm] | $511 / 2$ in | [1308 mm] | $343 / 4$ in | [883 mm] | 18 in | [457 mm] |



## Standard Plan View

For doors 30 in [762 mm] to 36 in [ 914 mm ] wide

## Step \#9:

Place CP-200 Guide (1) on foot bracket closest to opening end and secure with (2) \#8 x 3/4" Pan Head Screws [FT2]. Note: Ensure arrow ID on CP-200 Guide is facing towards pocket as shown to right.

## Step \#10:

Position CP-9XX Steel Uprights on foot brackets with large oval clearance holes facing out and arrow ID pointing towards opening as shown below.

## Step \#11:

Plumb uprights vertically and secure to CP-806 Header Track with
(1 per upright) 1/4"-\#14 x 3/4" Serrated Hex Tek Screws [FT36].
Note: Screw and hole in upright should line up with first groove in CP-806 Header Track as shown below (refer to Chart B on page 7 for hole ID number to use). Impact driver is ideal for this step or pre-drill with Ø9/64 in [ 3.6 mm ] drill bit if desired.


## Step \#12:

Prepare C-201 Guide Channel Slot in bottom of door:
$5 / 8$ in [ 15.9 mm ] wide in center of door, $3 / 4$ in [19.0 mm] deep and set back $1 / 2$ in [ 12.7 mm ] from front edge of door. It is recommended to make slot as accurate as possible for secure fit and neat appearance.



## Step \#13:

Cut C-201 aluminum guide channel to correct length as required.
For doors up to 36 in [ 914 mm ] wide:
Length = door width +1 in [ 25.4 mm ], example: 36 in [ 914 mm ] door $=37$ in [ 939 mm ] guide channel

For doors greater than 36 in [ 914 mm ] up to 48 in [1219 mm] wide:
Length $=$ door width $+21 / 2$ in [ 63.5 mm ], example: 48 in [ 1219 mm ] door $=501 / 2$ in [1282.7 mm] guide channel
Drill holes in C-201 Guide Channel and pre-drill holes in door. Locate
C-201 Guide Channel in slot and screw channel into place with
(4) \#10 x 3/4" Pan Head Screws [FT3].

Guide channel should protrude out back edge of door by:
For doors up to 36 in [ 914 mm ] wide $=1$ in [ 25.4 mm ]
For doors greater than 36 in [ 914 mm ] up to 48 in [1219 mm] wide $=\mathbf{2 1 / 2} \mathbf{~ i n ~ [ 6 3 . 5 ~} \mathbf{~ m m}$ ]


## Step \#14:

Locate center of clearance hole/top plate on top of door and drill a Ø1/2 in [12.7 mm] clearance hole at least 2 in [ 50.8 mm ] deep as shown right.


Step \#15:
Assemble C-411 Top Plate assemblies as shown right (2 assemblies required)


Step \#16:
Place assemblies from step \#15 on top edge of door with T-Bolt placed into clearance hole. Mark screw hole locations or use top plate template below and pre-drill $\varnothing 1 / 8$ in [ 3.2 mm ] holes at least $11 / 2$ in [ 38.1 mm ] deep. Secure with (4 per hanger) \#10 x $13 / 4$ " Flathead Screws [FT9].


## Step \#17:

A. Slide C-411 Hanger Bodies in track into opening
B. Stand door up in opening
C. Raise back end of door and engage T-Bolt with t-slot on back C-411 Hanger Body (closest to pocket) (arrow \#1)
D. Pivot back end of door into pocket and engage C-201 Guide Channel with CP-200 Pocket Guide
E. Raise front end of door and engage T-Bolt with t -slot on front $\mathrm{C}-411$ Hanger Body (closest to opening) (arrow \#2)
F. Adjust door height and plumb by using spinwheel nuts on top plate assembly


## Step \#19:

Position door approximately 5-10 in [127-254 mm] away from final position at one end (shown below with left side). Push loose CDC-411 Catch/Stop against hanger and engage it with hanger (bumper should be against hanger body).

## Step \#20:

With CDC-411 Catch/Stop loose, slide door to final/desired position of door.
Note: Ensure that strike and trim thickness are taken into consideration for final/desired position of door. See pages 17-18 for suggested finishing.


Step \#21:
Once final position is achieved, mark outside edge of CDC-411 Catch/Stop as shown below, disengage CDC-411 Catch/Stop from hanger and slide door back. Position CDC-411 Catch/Stop at mark and secure with (1) \#10 2 1/4" Self-Drilling Screw in oblong hole as shown below. Recheck door position and adjust CDC-411 Catch/Stop if necessary before securing CDC-411 Catch/Stop with (1) \#10 $\times 2$ 1/4" Self-Drilling Screw in second hole.
Note: Remove any drill fillings from inside of track as this will affect operation of sliding door system.

Step \#22:
Repeat steps \#19-21 for opposite CDC-411 Catch/Stop.
Note: Ensure that strike and trim thickness are taken into consideration for where door will be in final position. See pages 17-18 for suggested finishing.


Step \#23:
On pocket end framing jamb, mark halfway point from floor to under side of track. Push door into opened position (closest to pocket jamb). Measure distance from back edge of door to jamb. Install (1) C-99 Rubber Bumper with (1) \#10 x 1 1/4" Pan Head Screw [FT4] and $3 / 16$ " Spacer Washers [FT12] (quantities are as required to fit in gap previously measured) to pocket jamb to act as secondary stop for door in opened position.

## Note: Additional blocking may be required to fill gap.

## Step \#24:

If required, measure and cut CP-930 Drywall Supports to fit in opening between header bracket and first upright. If pre-punched holes are cut off, re-drill with $\varnothing 11 / 64$ in [4.4 mm] drill bit for a total of 3 or 4 holes per piece of CP-930 Drywall Support. Two equal length pieces are required for installation. Snap CP-930 Drywall Supports onto CP-806 Header Track as shown below with step in drywall support facing down towards floor. Once snapped on, secure with (3-4 per side) \#10 x 1 1/2" Self-Drilling Screws [FT32].


## Step \#25:

Refer to finishing suggestions, dimensions \& installation steps on pages 17-18.


## Important note:

Remember to clean inside of track before finishing opening. Use an air gun to blow air into track or use a cloth to wipe it. This will help eliminate any aluminum shavings or debris that may have fallen into track. If not cleaned out, shavings or debris may prevent hangers from rolling smoothly.

## Troubleshooting

## Issue

Chatter/noise when door is sliding

## Door is hard to move

Door does not stay engaged with CDC-411 Catch/Stop or door slides open/closed on its own

Door rattles

## Solution

Ensure there are no aluminum shavings within track. Shavings can become embedded in nylon tires and cause noise during operation.
Ensure guide channel secured to bottom of door is not over-tightened as this could cause sides of guide channel to "pinch" guide. Remove door and check guide channel by rolling guide roller in channel to ensure smooth travel. There should be little to no resistance. Ensure door is not dragging on bottom of floor/guides and adjust height of door as required.

Ensure CDC-411 Catch/Stops are installed in correct position such that hanger engages stop when door is closed. Hangers will not engage if door slams into stop. For slow closing/holding effect, see Type CC Catch 'N' Close Crowder Frame systems for application (Note, Type CC cannot be retrofitted into Type C or Type B Crowder Frames).
Ensure locking nuts \& screws on hangers are secured and not loose.

## Installation Steps <br> If Installing Drywall Prior to Door

## Step \#D1

Follow steps \#1-11 on pages 7-10.

## Step \#D2

Obtain a relatively straight scrap piece of lumber (ideally 6MS framing lumber, not supplied by KN Crowder), and cut to size. Length should be same width as door to be installed at a later time.
For example, if door width is 36 in [ 914 mm ], lumber length should be 36 in [ 914 mm ]. This piece of lumber will be referred to as door template.


Step \#D3:
Locate center of clearance hole/top plate on top of door and drill a Ø1/2 in [12.7 mm] clearance hole at least 2 in [ 50.8 mm ] deep as shown below:


## Step \#D4:

Assemble C-411 top plate assemblies as shown below ( 2 assemblies required):


## Step \#D5:

Place assemblies from step \#D4 on top edge of door template with $t$-bolt placed into clearance hole. Mark screw hole locations or use template shown on page 19 and pre-drill $\varnothing 1 / 8$ in [ 3.2 mm ] holes at least $11 / 2$ in [ 38.1 mm ] deep. Secure with ( 4 per hanger) \#10 x 1 3/4" Flathead Screws [FT9].


Step \#D6:
A. Slide C-411 Hanger Bodies in track into opening
B. Position door template up in opening
C. Raise back end of door template and engage t-bolt with t-slot on back C-411 Hanger Body (closest to pocket) (arrow \#1)
D. Pivot back end of door template into pocket
E. Raise front end of door template and engage t-bolt with t-slot on front C-411 Hanger Body (closest to opening) (arrow \#2)
F. Adjust door template and plumb by using spinwheel nuts on top plate assembly
G. Lock final height adjustment with $k$-lock nuts using $1 / 2$ in wrench


Step \#D7:
Follow steps \#18-24 on pages 12-13.

## Step \#D8:

Install \& finish drywall as required. Ensure drywall is cut back to strike jamb, first set of steel uprights and CP-930 Drywall Support to exposed pocket door opening. This will be the "drywall rough opening" of pocket door system

## Important drywall installation notes:

Use 1 in [ 25.4 mm ] long drywall screws only (provided) when securing drywall to uprights \& drywall supports. Longer screws will penetrate inside face of steel upright and damage door or affect door travel. Fasten drywall to bottom of steel uprights working upwards to top. It is recommended to use 8 drywall screws per upright and 4 per drywall supports.


## Step \#D9:

Once door is on site, follow steps \#12-13 on page 11.

## Step \#D10:

Remove door template from pocket by disengaging from hangers in track (reverse step \#D6).

## Step \#D11:

Remove top plate assemblies from door template and mount onto top of actual door in same position as door template per steps \#D3 - D5.
Note: Must be mounted at same distance from edge of door as on door template.
Failure to do this will result in door not opening or closing fully in pocket.



## Step \#D12:

A. Slide C-411 Hanger Bodies in track into opening
B. Stand door up in opening
C. Raise back end of door and engage t-bolt with t-slot on back C-411 Hanger Body (closest to pocket) (arrow \#1)
D. Pivot back end of door into pocket and engage C-201 Guide Channel with CP-200 Pocket Guide
E. Raise front end of door and engage t-bolt with t-slot on front C-411 Hanger Body (closest to opening) (arrow \#2)
F. Adjust door height and plumb by using spinwheel nuts on top plate assembly
G. Lock final height adjustment with k-lock nuts using $1 / 2$ in wrench

## Step \#D13:

Finish project with finishing requirements such as trim, door jambs, etc (all by others). Refer to finishing suggestions, dimensions \& installation steps on pages 17-18.


## Suggested Finishing \& Dimensions

Complete Type C-B-6MS kit illustrated with framing, drywall, \& suggested finishing by others.


## Note:

For double door kits using CPD-6MS-Joiner Kit, use this section detail for reference.

To illustrate complete installation process, suggested trim details and dimensions are shown. Site trim details and dimensions must be verified by installer and may require adjustment of dimensions that follow.
KN Crowder is not responsible for any finishing details.
Suggested details are based on a 36 in [ 914 mm ] wide x 84 in [ 2134 mm ] high door using Type C-B-6MS Crowder Frame pocket door kit.



## Finishing Steps



## Step \#F1:

Use 1 in [ 25.4 mm ] long drywall screws only (provided) when securing drywall to uprights \& drywall supports. Fasten drywall alternating between top \& bottom of steel uprights. It is recommended to use 8 drywall screws per upright and 4 per drywall supports.
Note: longer screws may penetrate inside face of steel upright and damage door or affect door travel.

Step \#F2:
Install plywood/wood spacer (by others) to steel uprights \& drywall support using screws (by others).
Note: installing plywood/wood spacers will allow finishing trim to be nailed to spacers with a brad nailer for smaller holes to fill after installation.


Step \#F3:
Install jamb finishing board on strike side and finishing pocket trim at header and pocket side of opening (by others).


## CLEARANCE HOLE LOCATION TEMPLATE



## Top Plate Template



## How It All Comes Together



